# HAY

## About A Chair Europe



# **Environmental Product Declaration**

Date of Issue:May 20, 2025Date of Expiration:May 20, 2030

### **Product Category Rules**

BIFMA PCR for Seating, UNCPC 3811, version 3 Product Sub-Category: Side Seat Chair (Single Occupant) EN 15804+A2 ISO 14025/14040/14044

## **Functional Unit**

1 seat for 1 individual maintained for a 10-year period (2 About A Chairs)

This EPD was not written to support comparative assertions. EPDs based on different PCRs or different calculation models may not be comparable. When attempting to compare EPDs or life cycle impacts of products from different companies, the user should be aware of the uncertainty in the final results due to and not limited to the practitioner's assumptions, the source of the data used in the study, the specifics of the product modeled, and the software tool used to conduct the study.





| Program Operator                                                                                                                               | NSF Certification LLC<br>789 N. Dixboro, Ann Arbor, MI 48105<br>www.nsf.org                                                                       |  |  |
|------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------|--|--|
| Manufacturer Name and Address                                                                                                                  | HAY ApS<br>Havnen 3, 8700<br>Horsens, Denmark                                                                                                     |  |  |
| Declaration Number                                                                                                                             | EPD11084                                                                                                                                          |  |  |
| Declared Product and Functional Unit                                                                                                           | About A Chair 23 (AA216-A001-AA01 with Remix Fabric)<br>Functional Unit: 1 seat for 1 individual maintained for 10 years                          |  |  |
| Reference PCR and Version Number                                                                                                               | BIFMA PCR for Seating, UNCPC 3811, version 3<br>EN 15804+A2                                                                                       |  |  |
| Product's intended Application and Use                                                                                                         | Side Seat Chair (Single Occupant)                                                                                                                 |  |  |
| Product RSL                                                                                                                                    | 5 years                                                                                                                                           |  |  |
| Markets of Applicability                                                                                                                       | Europe                                                                                                                                            |  |  |
| Date of Issue                                                                                                                                  | May 20, 2025                                                                                                                                      |  |  |
| Period of Validity                                                                                                                             | 5 years from date of issue                                                                                                                        |  |  |
| EPD Type                                                                                                                                       | Product Specific                                                                                                                                  |  |  |
| Intended Audience                                                                                                                              | Business-to-Business, Business-to-Consumer                                                                                                        |  |  |
| Range of Dataset Variability                                                                                                                   | N/A                                                                                                                                               |  |  |
| EPD Scope                                                                                                                                      | Cradle to Grave                                                                                                                                   |  |  |
| Year of reported manufacturer primary data                                                                                                     | 2022                                                                                                                                              |  |  |
| LCA Software and Version Number                                                                                                                | Sphera LCA for Experts (fka GaBi) 10.9                                                                                                            |  |  |
| LCI Database and Version Number                                                                                                                | Sphera Managed LCA Content (fka GaBi) Database, 2023.1                                                                                            |  |  |
| LCIA Methodology and Version Number                                                                                                            | TRACI 2.1, IPCC AR6, EN 15804 EF 3.1                                                                                                              |  |  |
| The PCR review was conducted by:                                                                                                               | Review Panel Chaired by Dr. Thomas Gloria                                                                                                         |  |  |
| This declaration was independently verified in<br>accordance with ISO 14025: 2006, the BIFMA PCR for<br>Seating, and EN 15804+A2<br>□ Internal | Jack Geibig - EcoForm<br>jgeibig@ecoform.com                                                                                                      |  |  |
| This reference life cycle assessment was conducted in accordance with ISO 14044 and the reference PCRs:                                        | WAP Sustainability Consulting                                                                                                                     |  |  |
| This life cycle assessment was independently verified in accordance with ISO 14044 and the reference PCR by:                                   | Jack Geibig - EcoForm<br>jgeibig@ecoform.com                                                                                                      |  |  |
| References                                                                                                                                     | BIFMA PCR for Seating: UNCPC 3811, version 3 (2014)<br>EN 15804+A2 (2019)<br>ISO 14025/40/44 (2006)<br>HAY Background Report for Seating LCA v1.0 |  |  |

Environmental declarations from different programs (ISO 14025) may not be comparable. Comparison of the environmental performance of Products using EPD information shall be based on the product's use and impacts at the building level, and therefore EPDs may not be used for comparability purposes when not considering the building energy use phase as instructed under this PCR. Full conformance with the PCR for Products allows EPD comparability only when all stages of a life cycle have been considered. However, variations and deviations are possible". Example of variations: Different LCA software and background LCI datasets may lead to differences results for upstream or downstream of the life cycle stages declared.

#### **Product Description**

The About A Chair AAC 23 offers functional simplicity and modern aesthetics, which are tempered by the softness and warmth of the upholstered shell. Retaining the same curved shell with unified silhouette that characterizes the entire series, this design features a four-legged wooden base that adds a timeless, classic expression. The wooden base is available in a choice of finishes, with the shell offered in a variety of regular and quilted upholstery options. The multitude of variants and design combinations give this series a versatile expression that makes it suitable for a wide variety of corporate, private, and public contexts.

This document relates to About A Chair 23. About A Chair 23 side chair with 4-leg, molded wood base, armrest, shell with foam, full upholstery with wool and nylon blend fabric, and felt glides.



#### **Company Description**

MillerKnoll is a collective of dynamic brands that comes together to design the world we live in. The MillerKnoll brand portfolio includes Herman Miller, Knoll, Colebrook Bosson Saunders, DatesWeiser, Design Within Reach, Edelman, Geiger, HAY, HOLLY HUNT, Knoll Textiles, Maharam, Muuto, NaughtOne, and Spinneybeck|FilzFelt. MillerKnoll is an unparalleled platform that redefines modern for the 21st century by building a more sustainable, equitable, and beautiful future for all.

HAY is where everyday designs are reimagined. Wherever we look, we discover design – and every piece we create is an answer to a question. Collaboration is at the heart of HAY. Drawing inspiration from art, architecture, and fashion, we work with the best international designers to experiment with new materials, new technologies, and new ideas. Our goal is to create affordable, long-lasting products that are highly considered, quietly forward-thinking, and relevant to real life.

#### **Our Mission**

Driven by the mission to design and make the world's best products in the most sustainable way, MillerKnoll's sustainability strategy focuses on three key areas:

Carbon

Design the lowest carbon footprint products and commit to achieving net-zero carbon emissions by 2050.<sup>11</sup>

Materials

Use sustainable, 100% bio-based or recycled materials by 2050.

Circularity

Design timeless, durable products with zero waste by 2050.

#### Supplier Support

At MillerKnoll, we are committed to working closely with our suppliers to reduce our collective impact on the environment. We encourage our suppliers to minimize their operations' environmental impacts and require they assist us in decreasing our facilities' environmental effects.

#### **Manufacturing Locations**

Poland

#### Warranty

Backed by MillerKnoll's 12-year warranty.

#### **Creating Transparency on Materials**

We are transparent about our materials because we believe in informed decisions. Our Ecomedes platform provides environmental product information from across our brands, including details about materials used and third-party certifications. This resource helps customers buy or specify environmentally preferable products by supplying product-level data and automating product performance calculations that can help contribute to sustainability goals. Ecomedes is linked here.

#### Product Environmental Data

|                    | Value |  |
|--------------------|-------|--|
| Recycled Content % | 61%   |  |
| Post-Consumer      | 61%   |  |
| Pre-Consumer       | 0%    |  |

Additional information, including installation and recycling instructions, can be found at

https://www.hermanmiller.com/products/seating/side-

chairs/about-a-chair/ and

https://hay.dk/hay/furniture/seating/chair/about-a-chair/aac-23.

<sup>&</sup>lt;sup>1</sup> MillerKnoll's net-zero commitment is subject to factors that are partly outside its control, including its value chain's ability to reduce their Scope 1 and 2 emissions (and therefore MillerKnoll's Scope 3 emissions) by 2050. In light of this, MillerKnoll is committed to achieving net-zero by 2050 and will continue to engage with stakeholders across its value chain to support them in their efforts to become net-zero by 2050.

#### MATERIAL DECLARATION

#### Functional Unit

The functional unit is one seat for one individual, maintained over a 10-year period, including packaging materials used for the final assembled product. The assumed RSL is 5 years, so one replacement is required over the 10-year period. To meet the functional unit, 2 units of About A Chair 23 are required.

#### **Reference Flow and Product Specifications**

One About A Chair 23 (product number AA216-A001-AA01) was modeled for this EPD. This chair is determined to be a representative product based on sales of the variations. The results in this EPD are only representative of this configuration. While the exact configuration purchased may be slightly different, it is expected to have impacts within 10% of this representative configuration. The results presented on the subsequent pages and the product composition tables on the right consist of the impacts of About A Chair 23 made in Poland.

#### System Boundary

Cradle-to-Grave

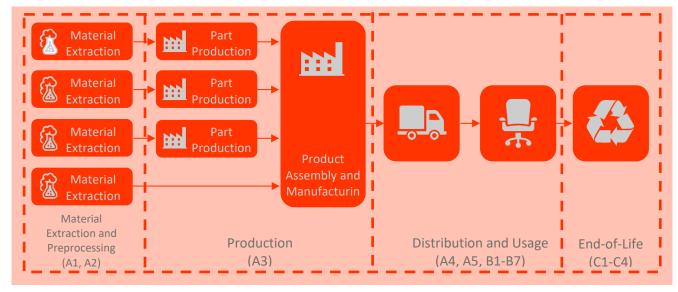
#### **Content Declaration**

The table to the right details the materials included in a specific SKU for the product made in Europe, summarized in the chart below. In order to achieve the functional unit, 2 products are required.

Polypropylene 61%
Plywood 28%
Wool and Polyamide Blend Fabric 4%
PU Foam 4%
Adhesive 2%
Other 1%

| Material                           | Mass (kg) | Mass (%) | Resource                           |
|------------------------------------|-----------|----------|------------------------------------|
| Polypropylene                      | 4.70      | 61%      | Recycled Content                   |
| Plywood                            | 2.20      | 28%      | Virgin Renewable                   |
| Wool and Polyamide<br>Blend Fabric | 0.33      | 4%       | Virgin Renewable and Non-Renewable |
| PU Foam                            | 0.30      | 4%       | Virgin Non-renewable               |
| Adhesive                           | 0.14      | 2%       | Virgin Non-renewable               |
| Polyester Fabric                   | 0.05      | 1%       | Virgin Non-renewable               |
| Steel                              | 0.04      | <1%      | Virgin Non-renewable               |
| PVC                                | 0.01      | <1%      | Virgin Non-renewable               |
| Tota                               | l 7.76    | 100%     |                                    |
|                                    |           |          |                                    |

| Packaging | Mass (k | g) Mass (% | 6) F | Resource             |
|-----------|---------|------------|------|----------------------|
| Wood      | 3       | 00 5       | 6% \ | /irgin Renewable     |
| Corrugate | 2       | 25 4       | 2% \ | /irgin Renewable     |
| PE Film   | 0       | 09         | 2% \ | /irgin Non-renewable |
| PS Foam   | 0       | 01 <       | 1% \ | /irgin Non-renewable |
|           | Total 5 | 35 10      | 0%   |                      |



Overview of Life Cycle Stages

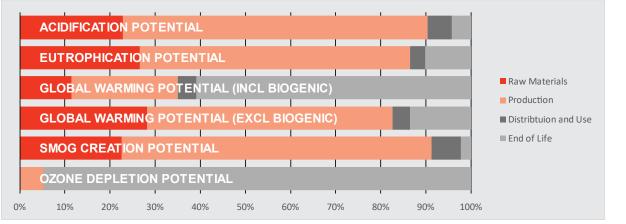
#### Life Cycle Impact Assessment – BIFMA PCR for Production in Europe

Environmental Impacts were calculated using the GaBi software platform. Impact results according to the BIFMA PCR have been calculated using IPCC AR6 GWP<sub>100</sub> and TRACI 2.1 characterization factors. Additionally, LCI indicators have been calculated for primary energy, water usage, renewable and non-renewable resources used as energy carriers and materials, and recovered energy. Results presented in this report are for 1 seat for 1 individual maintained for 10 years. To fulfill this functional unit, 2 units of About A Chair 23 are required.

The results presented here are for About A Chair 23 (product number AA216-A001-AA01 with Remix Fabric). Additionally, the results are relative expressions and do not predict impacts on category endpoints, the exceeding of thresholds, safety margins, or risks.

| LCA Impact Category                                          | Unit                  | Total    | Raw Material<br>Production | Product<br>Production | Distribution<br>and Retail | End of Life |
|--------------------------------------------------------------|-----------------------|----------|----------------------------|-----------------------|----------------------------|-------------|
| Acidification Potential                                      | $kg \ SO_2 \ eq$      | 2.09E-01 | 4.78E-02                   | 1.41E-01              | 1.13E-02                   | 8.89E-03    |
| Eutrophication Potential                                     | kg N eq               | 2.64E-02 | 7.00E-03                   | 1.58E-02              | 9.23E-04                   | 2.66E-03    |
| Global Warming Potential<br>Including Biogenic Carbon        | kg CO <sub>2</sub> eq | 5.33E+01 | 6.12E+00                   | 1.25E+01              | 2.20E+00                   | 3.24E+01    |
| Global Warming Potential<br>Excluding Biogenic Carbon        | $kg CO_2 eq$          | 5.69E+01 | 1.61E+01                   | 3.10E+01              | 2.20E+00                   | 7.68E+00    |
| Photochemical Ozone<br>Creation Potential (Smog)             | kg O₃ eq              | 3.94E+00 | 8.89E-01                   | 2.71E+00              | 2.55E-01                   | 8.81E-02    |
| Ozone Depletion Potential                                    | kg CFC-11 eq          | 3.64E-09 | 2.21E-12                   | 1.91E-10              | 5.64E-15                   | 3.44E-09    |
| LCI Impact Category                                          | Unit                  | Total    | Raw Material<br>Production | Product<br>Production | Distribution<br>and Retail | End of Life |
| Primary Energy Demand<br>Renewable and Non-<br>Renewable)    | MJ (net cal value)    | 1.04E+03 | 3.93E+02                   | 6.11E+02              | 3.20E+01                   | 9.38E+00    |
| Freshwater Consumption                                       | kg                    | 3.44E+02 | 1.31E+02                   | 2.01E+02              | 4.13E+00                   | 8.41E+00    |
| Renewable Primary<br>Resources Used as Energy<br>Carrier     | MJ (net cal value)    | 4.61E+02 | 2.05E+02                   | 2.54E+02              | 1.21E+00                   | 7.58E-01    |
| Renewable Primary<br>Resources Used as Materials             | MJ (net cal value)    | 6.30E+01 | 0.00E+00                   | 6.30E+01              | 0.00E+00                   | 0.00E+00    |
| Non-renewable Primary<br>Resources Used as Energy<br>Carrier | MJ (net cal value)    | 5.84E+02 | 1.88E+02                   | 3.57E+02              | 3.08E+01                   | 8.62E+00    |
| Non-renewable Primary<br>Resources Used as Materials         | MJ (net cal value)    | 1.36E+02 | 1.05E+02                   | 3.08E+01              | 0.00E+00                   | 0.00E+00    |
| Recovered Energy                                             | MJ (net cal value)    | 0.00E+00 | 0.00E+00                   | 0.00E+00              | 0.00E+00                   | 0.00E+00    |

#### Life Cycle Impacts of About a Chair





#### APPENDIX: EN 15804+A2

Additionally, results have been calculated using LCIA methodologies for core environmental impact categories specified in EN 15804+A2, as well as LCI indicators required by EN15804+A2 reference package EF 3.1. The results are relative expressions and do not predict impacts on category endpoints, the exceeding of thresholds, safety margins, or risks. Values in the scenario tables below are reported per functional unit, which is 1 seat for 1 individual maintained for 10 years. To fulfill this functional unit, 2 units of product are required.

#### LCA Scenario Details

| Functional Unit                 |                           |  |  |  |
|---------------------------------|---------------------------|--|--|--|
| Parameter                       | Value per Functional Unit |  |  |  |
| Declared Unit                   | 1 seat                    |  |  |  |
| Reference Service Life Required | 10 years                  |  |  |  |
| Biogenic Carbon in Product      | 2.37 kg C                 |  |  |  |
| Biogenic Carbon in Packaging    | 5.33 kg C                 |  |  |  |

| Reference Service Life        |                                                      |  |  |
|-------------------------------|------------------------------------------------------|--|--|
| Parameter                     | Value per functional unit                            |  |  |
| Reference Service Life        | 5 Years                                              |  |  |
| Design Application Parameters | Use as indicated in product<br>brochure and warranty |  |  |
| Declared Product Properties   | Properties given in product<br>description on page 4 |  |  |
| Indoor environment            | Typical office and home<br>environment               |  |  |
| Use conditions                | Typical office and home use                          |  |  |

| A4: Transport to the Building Site                 |                                    |                        |  |
|----------------------------------------------------|------------------------------------|------------------------|--|
| Parameter                                          | Value per functional unit          |                        |  |
| Transportation Type                                | Diesel Truck                       | Heavy Fuel<br>Oil Ship |  |
| Fuel Consumption*                                  | 0.420 L/km                         | 13.0 L/km              |  |
| Distance                                           | 1,020 km                           | 540 km                 |  |
| Capacity Utilization                               | 67% 53%                            |                        |  |
| Capacity utilization volume factor                 | pacity utilization volume factor 1 |                        |  |
| Weight of product (kg)                             | 7.76                               |                        |  |
| Volume (m <sup>3</sup> )                           | 0.242                              |                        |  |
| *Fuel efficiency value shown is for a full payload |                                    |                        |  |

| A5.   | Installation | in | the | Building  |
|-------|--------------|----|-----|-----------|
| - AJ. | matanation   |    |     | Duiluilig |

| Parameter                | Value per functional unit                    |
|--------------------------|----------------------------------------------|
| Packaging Waste Produced | 5.35 kg                                      |
| Installation Assumptions | No product waste, Installed with hand tools. |

| B1: Use                                                             |                           |  |
|---------------------------------------------------------------------|---------------------------|--|
| Parameter                                                           | Value per functional unit |  |
| There are no emissions related to the expected use of this product. |                           |  |

| B2: Maintenance                                        |                                             |  |  |
|--------------------------------------------------------|---------------------------------------------|--|--|
| Parameter                                              | Value per functional unit                   |  |  |
| Maintenance Process                                    | No maintenance is expected for this product |  |  |
| Maintenance cycle                                      | 0                                           |  |  |
| Ancillary Materials for<br>maintenance (kg/cycle)      | 0                                           |  |  |
| Waste materials resulting from<br>maintenance (kg)     | 0                                           |  |  |
| Net fresh water consumption<br>during maintenance (m3) | 0                                           |  |  |
| Energy input during maintenance<br>(kWh)               | 0                                           |  |  |

| B3: Re                                           | epair                                       |
|--------------------------------------------------|---------------------------------------------|
| Parameter                                        | Value per functional unit                   |
| Repair process                                   | No repairs are expected for this<br>product |
| Inspection process                               | No repairs are expected for this<br>product |
| Repair cycle (#/RSL)                             | 0                                           |
| Ancillary materials (kg)                         | 0                                           |
| Waste materials from repair (kg)                 | 0                                           |
| Net freshwater consumption<br>during repair (m3) | 0                                           |
| Energy input during repair (kWh)                 | 0                                           |

| B4: Replac                                                    | cements                   |
|---------------------------------------------------------------|---------------------------|
| Parameter                                                     | Value per functional unit |
| Replacement cycle (#/RSL)                                     | 1                         |
| Energy input during replacement<br>(kWh)                      | 0                         |
| Exchange of worn parts during the<br>products life cycle (kg) | 0                         |

| B5: Refurb                                          | ishment                                          |
|-----------------------------------------------------|--------------------------------------------------|
| Parameter                                           | Value per functional unit                        |
| Refurbishment process                               | No refurbishment is expected<br>for this product |
| Refurbishment cycle (#/RSL)                         | 0                                                |
| Energy input during refurbishment<br>(kWh)          | 0                                                |
| Material input for refurbishment<br>(kg)            | 0                                                |
| Waste material resulting from<br>refurbishment (kg) | 0                                                |

#### B6 and B7: Use of energy and Use of Water

| Parameter                                    | Value per functional unit |
|----------------------------------------------|---------------------------|
| Ancillary materials (kg)                     | 0                         |
| Net freshwater consumption (m <sup>3</sup> ) | 0                         |
| Power output of equipment (kW)               | 0                         |
| Characteristic performance                   | n/a                       |

| C1-C4: En                        | d-of-Life                 |
|----------------------------------|---------------------------|
| Parameter                        | Value per functional unit |
| Weight of Product Collected (kg) | 7.76                      |
| Weight to Recycling (kg)         | 5.52                      |
| Weight to Energy Recovery (kg)   | 0.45                      |
| Weight to Landfill (kg)          | 1.79                      |
| Distance to Recycling (km)       | 32                        |
| Distance to Energy Recovery (km) | 32                        |
| Distance to Landfill (km)        | 32                        |

#### D: Benefits and Loads Beyond the System Boundary

 Parameter
 Value per functional unit

 Includes all flows leaving the system not allocated as co-products and have passed the end-of-waste state. Includes loads from processing recycled materials. Credits are calculated based on the amount of useable material and energy sent to the next product system. Credits not applied to the portion of flows derived from secondary sources.

## MillerKnoll



#### Life Cycle Stages

The results are provided according to the following life cycle modules:

| Module | Description                              |
|--------|------------------------------------------|
| A1     | Product Stage: Raw Material Supply       |
| A2     | Product Stage: Transport                 |
| A3     | Product Stage: Manufacturing             |
| A4     | Construction Process Stage: Transport    |
| A5     | Construction Process Stage: Installation |
| B1     | Use Stage: Use                           |
| B2     | Use Stage: Maintenance                   |
| B3     | Use Stage: Repair                        |
| B4     | Use Stage: Replacement                   |
| B5     | Use Stage: Refurbishment                 |
| B6     | Operational Energy Use                   |
| B7     | Operational Water Use                    |
| C1     | EOL: Deconstruction                      |
| C2     | EOL: Transport                           |
| C3     | EOL: Waste Processing                    |
| C4     | EOL: Disposal                            |
| D      | Benefits beyond system                   |

Life Cycle Impact Assessment - EN 15804+A2 (EF 3.1) for Production in Europe

#### EN 15804+A2 Results – 1 seat for 1 individual maintained for 10 Years

| Impact Category                                 | A1-A3     | A4       | A5        | B1       | B2       | B3       | B4       | B5       | B6       | B7       | C1       | C2       | C3        | C4       | D         |
|-------------------------------------------------|-----------|----------|-----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|-----------|----------|-----------|
| GWP <sub>Total</sub> [kg CO <sub>2</sub> eq]    | 9.32E+00  | 1.10E+00 | 1.17E+01  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 2.84E+01 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 2.00E-02 | 3.25E+00  | 3.07E+00 | -6.29E+00 |
| GWP <sub>Fossil</sub> [kg CO <sub>2</sub> eq]   | 2.30E+01  | 1.10E+00 | 1.27E-01  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 2.49E+01 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 2.00E-02 | 5.58E-01  | 1.28E-01 | -6.28E+00 |
| GWP <sub>Biogenic</sub> [kg CO <sub>2</sub> eq] | -1.37E+01 | 1.06E-03 | 1.15E+01  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 3.46E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 1.98E-05 | 2.70E+00  | 2.94E+00 | 0.00E+00  |
| GWP <sub>LULUC</sub> [kg CO <sub>2</sub> eq]    | 1.28E-02  | 1.22E-03 | 8.95E-05  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 1.43E-02 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 2.27E-05 | 9.05E-06  | 1.03E-04 | -1.21E-02 |
| ODP [kg CFC 11 eq]                              | 1.44E-10  | 1.34E-13 | 6.99E-10  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 1.36E-09 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 2.45E-15 | 5.13E-10  | 2.11E-13 | -3.01E-11 |
| AP [Mole H+ eq]                                 | 1.04E-01  | 6.13E-03 | 8.88E-04  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 1.12E-01 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 6.01E-05 | 2.89E-04  | 5.90E-04 | -2.46E-02 |
| EP, freshwater [kg PO <sub>4</sub> eq]          | 4.86E-04  | 5.27E-06 | 4.35E-06  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 5.10E-04 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 9.82E-08 | 3.17E-08  | 1.48E-05 | -1.47E-04 |
| EP, marine [kg N eq]                            | 2.96E-02  | 2.87E-03 | 9.77E-04  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 3.43E-02 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 2.96E-05 | 1.14E-04  | 6.72E-04 | -8.69E-03 |
| EP, terrestrial [Mole N eq]                     | 3.19E-01  | 3.17E-02 | 3.87E-03  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 3.59E-01 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 3.27E-04 | 1.43E-03  | 2.06E-03 | -9.79E-02 |
| POCP [kg NMVOC eq]                              | 8.10E-02  | 6.00E-03 | 1.75E-03  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 9.02E-02 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 5.85E-05 | 3.00E-04  | 1.16E-03 | -2.66E-02 |
| Resource Use, mineral and<br>metals* [kg Sb eq] | 8.42E-06  | 7.17E-08 | -1.67E-08 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 8.47E-06 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 1.31E-09 | -1.37E-08 | 3.32E-09 | -1.82E-06 |
| Resource Use, fossil* [MJ]                      | 3.38E+02  | 1.43E+01 | 1.73E+00  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 3.57E+02 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 2.62E-01 | 4.03E-01  | 1.87E+00 | -1.45E+02 |
| Water use* [m <sup>3</sup> world eq]            | 4.40E+00  | 6.26E-02 | 7.09E-02  | 0.00E+00 | 0.00E+00 | 0.00E+00 | 4.64E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 1.17E-03 | 9.55E-02  | 6.75E-03 | -8.64E-01 |

GWP=Global Warming Potential; LULUC=Land Use and Land Use Change; ODP=Ozone Depletion Potential; EP=Eutrophication Potential; AP=Acidification Potential; POCP=Photochemical ozone creation potential

\*The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

NSF Miller Knoll

#### Resource Use and Waste - 1 seat for 1 individual maintained for 10 Years

| Impact Category        | A1-A3    | A4       | A5       | B1       | B2       | B3       | B4       | B5       | B6       | B7       | C1       | C2       | C3       | C4       | D         |
|------------------------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|-----------|
| PERE [MJ]              | 2.29E+02 | 6.03E-01 | 1.35E-01 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 2.30E+02 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 1.12E-02 | 6.32E-02 | 1.69E-01 | -2.45E+02 |
| PERM [MJ]              | 3.15E+01 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 3.15E+01 | 0.00E+00  |
| PERT [MJ]              | 2.61E+02 | 6.03E-01 | 1.35E-01 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 2.62E+02 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 1.12E-02 | 6.32E-02 | 1.69E-01 | -2.45E+02 |
| PENRE [MJ]             | 2.72E+02 | 1.54E+01 | 1.75E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 2.92E+02 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 2.81E-01 | 4.04E-01 | 1.87E+00 | -1.45E+02 |
| PENRM [MJ]             | 6.78E+01 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 6.78E+01 | 0.00E+00  |
| PENRT [MJ]             | 3.40E+02 | 1.54E+01 | 1.75E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 3.60E+02 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 2.81E-01 | 4.04E-01 | 1.87E+00 | -1.45E+02 |
| SM [kg]                | 7.49E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 7.49E+00 | 0.00E+00  |
| RSF [MJ]               | 0.00E+00  |
| NRSF [MJ]              | 0.00E+00  |
| FW [m <sup>3</sup> ]   | 1.66E-01 | 2.06E-03 | 1.70E-03 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 1.72E-01 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 3.84E-05 | 2.25E-03 | 2.17E-04 | -9.02E-02 |
| HWD [kg]               | 3.90E-06 | 4.42E-11 | 1.13E-10 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 3.90E-06 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 8.09E-13 | 2.43E-12 | 1.58E-10 | -3.77E-06 |
| NHWD [kg]              | 2.87E+00 | 1.33E-03 | 7.85E-01 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 5.14E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 2.45E-05 | 4.97E-02 | 1.44E+00 | 5.67E-01  |
| RWD [kg]               | 1.19E-02 | 4.41E-05 | 2.80E-05 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 1.20E-02 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 8.07E-07 | 1.72E-05 | 2.22E-05 | -2.41E-03 |
| HLRW [kg]              | 1.21E-05 | 5.23E-08 | 3.38E-08 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 1.23E-05 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 9.57E-10 | 2.22E-08 | 1.93E-08 | -3.44E-06 |
| ILLRW [kg]             | 1.19E-02 | 4.40E-05 | 2.80E-05 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 1.20E-02 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 8.06E-07 | 1.72E-05 | 2.22E-05 | -2.41E-03 |
| CRU [kg]               | 0.00E+00  |
| MFR [kg]               | 7.95E-01 | 0.00E+00 | 3.72E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 1.00E+01 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 5.48E+00 | 0.00E+00 | 0.00E+00  |
| MER [kg]               | 0.00E+00  |
| EE [MJ]                | 1.48E+00 | 0.00E+00 | 3.37E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 1.01E+01 | 0.00E+00  |
| PM [Disease Incidence] | 1.34E-06 | 6.78E-08 | 6.81E-09 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 1.43E-06 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 6.49E-10 | 1.61E-09 | 5.66E-09 | -1.36E-07 |
| IRP**( [kBq U235 eq]   | 1.43E+00 | 3.72E-03 | 2.62E-03 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 1.44E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 6.81E-05 | 1.37E-03 | 3.28E-03 | -5.44E-02 |
| ETP-fw* [CTUe]         | 1.66E+02 | 1.20E+01 | 2.79E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 1.84E+02 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 2.19E-01 | 1.80E-01 | 2.73E+00 | -2.87E+01 |
| HTP-c* [CTUh]          | 7.59E-08 | 2.77E-10 | 6.85E-11 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 7.64E-08 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 4.00E-12 | 1.40E-11 | 8.23E-11 | -2.46E-09 |
| HTP-nc* [CTUh]         | 2.14E-06 | 4.50E-09 | 8.29E-09 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 2.16E-06 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 8.17E-11 | 1.12E-09 | 8.79E-09 | -1.97E-07 |
| SQP* [no unit]         | 3.05E+03 | 2.65E+00 | 1.52E-01 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 3.06E+03 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 4.94E-02 | 5.92E-02 | 1.62E-01 | -1.65E+03 |

PERE=Renewable Primary Energy from Non-Materials; PERM=Renewable Primary Energy from Materials; PERT=Total Renewable Primary Energy; PENRE=Non-Renewable Primary Energy from Non-Materials; PENRM=Non-Renewable Primary Energy; SM=Use of Secondary Materials; RSF=Use of Renewable Secondary Fuels; NRSF=Use of Non-Renewable Primary Energy; SM=Use of Secondary Materials; RSF=Use of Renewable Secondary Fuels; NRSF=Use of Non-Renewable Primary Energy; SM=Use of Secondary Materials; RSF=Use of Renewable Secondary Fuels; NRSF=Use of Non-Renewable Primary Energy; SM=Use of Secondary Materials; RSF=Use of Renewable Secondary Fuels; NRSF=Use of Non-Renewable Primary Energy; SM=Use of Secondary Materials; RSF=Use of Renewable Secondary Fuels; NRSF=Use of Renewable Secondary Fuels; NRSF=Use of Renewable Primary Energy; SM=Use of Secondary Fuels; FW=Net Use of Fresh Water; HWD=Hazardous Waste Disposed; NHWD=Non-Hazardous Waste Disposed; RWD=Radioactive Waste Disposed; HLRW=High Level Radioactive Waste; ILLRW=Intermediate- and Low-Level Radioactive Waste; CRU=Components for Reuse; MFR=Materials for Recycling; MER=Materials for Energy Recovery; EE=Exported Energy; PM=Particulate Matter; IRP=Ionizing Human Radiation; ETP-fw=Eco-toxicity freshwater; HTP-c=Human toxicity - Cancer; HTP-nc=Human toxicity - Noncancer; SQP=Land use related impacts / soil quality

\*The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

\*\*This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

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