Steelcase

Lexicon

APAC

About this product

The Lexicon modular workspace system makes it easy to create a variety of workplace applications for both individual and collaborative work.

The reference product is a workspace with two L-shaped desks and panels for use by 2 occupants at one time. The workspace covers 3.445 m^2 of physical floor space.

Date of Issue: December 9th, 2025
Date of Expiration: December 9th, 2030

About this document

This declaration describes the Life Cycle Assessment of the Currency produced for the Americas market by Steelcase Inc. in Mexico. The assessment is performed according to the ISO standards 14040 (2006), 14044 (2006) and 14025 (2006), and BIFMA PCR for Office Furniture Workspace v2 March 2025: UNCPC 3814 to generate an EPD for business-to-business communication.

Learn more

- Explore Steelcase environmental philosophy and commitments overview.
- Find product details and sustainability certifications on the product page at steelcase.com.
- See our product warranty.
- Contact epd@steelcase.com for any EPD-related questions or inquiries.

ASSESSMENT OVERVIEW

EPD commissioner	Steelcase® Inc
Corporate Address	901 44th Street SE Grand Rapids, Michigan 49508-7594 United States
Product group	Workspace
Product name	Lexicon
Product intended use	Office furniture
Product reference service life	10 years
Reference standards	ISO 14025, ISO 14040, ISO 14044, ISO 21930
EPD scope	Cradle-to-gate with options A1-A3, A4-A5, B1, B4, C1-C4, and optionally D
EPD number	EPD11138
Date of issuance	December 9th, 2025
Date of expiration	December 9th, 2030
EPD type	Product specific
EPD Product Coverage	Lexicon for the APAC market
Intended audience	Business to business (B2B)
Year of reported manufacturer data	2025
Functional unit	One square meter of physical floor space for a reference service life of 10 years
Applicable markets/regions	APAC
LCA software and database version	GaBi 10.6.2.9; GaBi database, 2022.2
LCIA methodology and version number	TRACI 2.2, CML2001, IPPC AR6, ISO 21930
Program administrator	NSF Certification LLC 789 N. Dixboro, Ann Arbor, MI 48105 www.nsf.org
Reference PCR and version number	BIFMA PCR for Office Furniture Workspace Products UNCPC 3814, Version 2
PCR reviewer	Review Panel Chaired by Alex Mlsna
EPD reviewer	External review conducted by:  Jim Mellentine, Thrive ESG This declaration and its Life Cycle Assessment was independently verified in accordance with ISO standards 14040 (2006), 14044 (2006) and 14025 (2006), BIFMA PCR for Office Furniture Workspace v2 March 2025, and ISO 21930.
LCA reviewer	External review conducted by:  Jim Mellentine, Thrive ESG The product Life Cycle Assessment was conducted in accordance with ISO 14044, ISO 21930, and the reference PCR.
Disclaimer	The PCR this EPD was based on was written to determine the potential environmental impacts of a workspace product from cradle-to-gate with options A1-A3, A4-A5, B1, B4, C1-C4, and optionally D. It was not written to support comparative assertions. EPDs based on different PCRs, or different calculation models, may not be comparable. When attempting to compare EPDs or life cycle impacts of products from different companies, the user should be aware of the uncertainty in the results, due to and not limited to, the practitioner's assumptions, the source of the data used in the study, and the specifics of the product modeled.

ASSESSMENT PARAMETERS

Functional unit

One square meter of physical floor space the workspace product occupies for a reference service life of 10 years.

Product scope

The products assessed are Lexicon product numbers:

L3J10E Trim
L5SJSSH Junction
L51016BPTBPT Side panels
L51316UPTUPT Front panels
L5J13L Junction
LW16166060CL Worksurface
LWLAH70 Side legs
LWLAH70MID Mid leg

This is a typical application that covers a variety of components within Lexicon's statement of line: desks and panels. Note, the photo to the right shows chairs and accessories that were not included in the assessment.

One Lexicon system is classified as subcategory D: Benching for use by 2 occupants at one time.

Results presented on the subsequent pages are for Lexicon manufactured in Steelcase's Dongguan, China plant (SMD) and Pune, India plant (SMP).

Assessment goal and scope

The potential environmental impacts of Lexicon and its packaging throughout its entire life cycle – including raw materials extraction, production, transport, use, and end of life – were assessed. In the absence of primary information, the GaBi database was used for secondary data.

The life cycle stages included in this assessment follow the BIFMA PCR for Office Furniture Workspace Products UNCPC 3814, Version 2. Material acquisition and pre-processing (including transportation), production, distribution, use and end-of-life are assessed for the systems product.

Assessment boundary

The Life Cycle Assessment considers the full life cycle of the product from cradle to gate A1-A3 with options, A4-A5, B1, B4, C1-C4, and optionally Module D. Life cycle stages included in this assessment follow the BIFMA PCR for Office Furniture Workspace V2 March 2025: UNCPC 3814. Because the BIFMA PCR serves as the core PCR, life cycle stages and phases are first presented according to the PCR for Workspace.

	Stage	Status
Cradle to inbound gate **MATERIALS ACQUISITION** Raw material extraction, pre-processing and transportation of materials to suppliers.	**A1.** Raw material supply	✓
	A2. Transport	✓
Gate to gate **PRODUCTION PROCESS** Transportation of furniture components and materials from Tier 1 suppliers to Steelcase final manufacturing facility. External and internal production	**A3.** Manufacturing	✓
Gate to grave **DISTRIBUTION, USE AND END OF LIFE** Distribution of products, installation, use and end of life.	**A4.** Transport	✓
	A5. Installation	✓
	B1. Use	✓
	B2. Maintenance/cleaning	MND
	B3. Repair	MND
	B4. Replacement	✓
	B5. Refurbishment	MND
	B6. Operational energy use	MND
	B7. Operational water use	MND
	C1. Disassembly	✓
	C2. Transport	✓
	C3. Waste processing	✓
	C4. Disposal	✓
Beyond the boundary	**D.** Reuse/recovery	MND

LEXICON SMD CONFIGURATION MATERIALS

The product composition, packaging composition, recycled content, and recyclability visuals below relate specifically to the Lexicon manufactured in SMD.

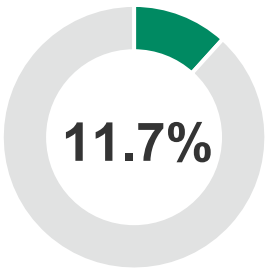
Product composition per functional unit

			Post-consumer		Pre-consumer	
Material	**Weight (kg)**	**Weight (%)**	**%**	**Weight (kg)**	**%**	**Weight (kg)**
Melamine faced particleboard	20.00	39.16%	0	0	0	0
Steel	15.18	29.72%	13%	1.97	12%	1.82
Aluminum	11.91	23.33%	24%	2.86	27%	3.22
PET panel	2.68	5.24%	52.5%	1.41	0	0
Fabric polyester	0.92	1.79%	0	0	0	0
Nylon	0.18	0.35%		0		0
ABS	0.09	0.18%	0		0	0
Polypropylene	0.05	0.09%	0	0	0	0
Zinc	0.02	0.04%	0	0	0	0
Polycarbonate	0.01	0.02%	0	0	0	0
Others	0.04	0.07%	0	0	0	0
Total	**51.08**	**100%**	**--**	**6.24**	**--**	**5.04**

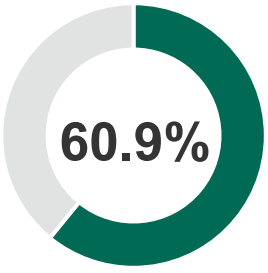
Product packaging composition per functional unit

			Post-consumer		Pre-consumer	
Material	**Weight (kg)**	**Weight (%)**	**%**	**Weight (kg)**	**%**	**Weight (kg)**
Cardboard	0.39	36.21%	0	0	0	0
PE Foam	0.36	33.63%	0	0	0	0
PE Film	0.25	23.64%	0	0	0	0
Paper	0.07	6.51%	0	0	0	0
Total	**1.07**	**100%**	**--**	**0**	**--**	**0**

Product recycled content* and recyclability** summary



TOTAL RECYCLED CONTENT *



RECYCLABILITY BY WEIGHT**

*Total recycled content based on supplier's data. The source of recycled content of various materials could be either post-industrial or post-consumer based on market availability. Excludes packaging.

**Recyclability: this recyclability rate is the maximum amount of the product that is recyclable, based on the availability of recycling facilities in the specified regions and the ability of the product to be disassembled. Note that, per the requirements of the PCR, the end-of-life results presented in this EPD were calculated using the US EPA's recycling rates within the 2020 Municipal Solid Waste Report for parts that can be disassembled. Excludes packaging.

RESULTS

Life cycle impact by category and stage - SMD

Environmental impacts were calculated using the GaBi software platform. Impact results according to the BIFMA PCR have been calculated using TRACI 2.2, IPCC AR6 characterization factors, CML 2001, and ISO 21930 for multiple indicators. Results presented in this report are for one square meter of physical floor space for 10 years. Additionally, the results are relative expressions and do not predict impacts on category endpoints, the exceeding of thresholds, safety margins, or risks. Use stage modules B2, B3, B5-B7 not declared.

Methods: IPCC AR6, TRACI 2.2, ISO 21930, CML 2001

		Production	Construction		Use			End of life			
Environmental impact indicators	**Unit**	**A1 - A3**	**A4**	**A5**	**B1**	**B4**	**C1**	**C2**	**C3**	**C4**	**Totals**
(GWP) Global warming potential 100 years excludes biogenic carbon	kg CO_2 eq	3.37E+02	3.90E+00	3.70E-01	0	0	0	8.27E-02	5.38E-01	2.59E+00	3.45E+02
(GWP) Global warming potential 100 years includes biogenic carbon	kg CO_2 eq	3.09E+02	4.05E+00	4.47E-01	0	0	0	8.59E-02	1.39E+00	3.57E+00	3.19E+02
(AP) Acidification potential	kg SO_2 eq	1.32E+00	4.57E-02	2.00E-04	0	0	0	7.72E-04	2.39E-03	7.63E-03	1.38E+00
(POCP) Photochemical ozone creation (Smog)	kg O_3 eq	1.83E+01	1.01E+00	3.20E-03	0	0	0	1.79E-02	6.43E-02	6.50E-02	1.95E+01
(EP) Eutrophication - marine	kg N eq	5.10E-01	3.89E-02	9.45E-05	0	0	0	7.38E-04	1.78E-03	2.77E-03	5.54E-01
(ODP) Ozone depletion	kg CFC 11-eq	8.73E-08	5.86E-13	1.44E-13	0	0	0	1.27E-14	2.01E-10	1.33E-12	8.75E-08
Carbon emissions and removals											
(BCRP) Biogenic carbon removal from product	kg CO2eq	6.28E-01	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	6.28E-01
(BCEP) Biogenic carbon emission from product	kg CO2eq	0.00E+00	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	6.28E-01	6.28E-01
(BCRK) Biogenic carbon removal from packaging	kg CO2eq	7.19E-01	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	7.19E-01
(BCEK) Biogenic carbon emission from packaging	kg CO2eq	0.00E+00	0.00E+00	7.19E-01	0	0	0	0.00E+00	0.00E+00	0.00E+00	7.19E-01
(BCEW) Biogenic carbon emission from combustion of renewable waste used in production	kg CO2eq	0.00E+00	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
(CCE) Calcination carbon emissions	kg CO2eq	0.00E+00	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
(CCR) Carbonation carbon removal	kg CO2eq	0.00E+00	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
(CWNR) Carbon emission from combustion of non-renewable waste used in production	kg CO2eq	0.00E+00	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Output flows and waste categories											
(HWD) Hazardous waste disposed	kg	0.00E+00	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
(NHWD) Non-hazardous waste disposed	kg	0.00E+00	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
(HLRW) High-level radioactive waste, conditioned, to final repository	kg	1.89E-05	4.10E-08	8.38E-09	0	0	0	8.93E-10	9.20E-08	8.45E-08	1.91E-05
(ILLRW) Intermediate- and low-level radioactive waste, conditioned, to final repository	kg	1.83E-02	3.44E-05	9.15E-06	0	0	0	7.50E-07	7.67E-05	7.63E-05	1.85E-02
(CRU) Components for re-use	kg	0.00E+00	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
(MFR) Materials for recycling	kg	1.85E+00	0.00E+00	3.64E-01	0	0	0	0.00E+00	5.36E+00	0.00E+00	7.58E+00
(MER) Materials for energy recovery	kg	0.00E+00	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
(EEE) Recovered electrical energy exported from the product system	MJ	5.21E-01	0.00E+00	4.99E-01	0	0	0	0.00E+00	2.33E+00	0.00E+00	3.35E+00
(EET) Recovered thermal energy exported from the product system	MJ	9.33E-01	0.00E+00	8.95E-01	0	0	0	0.00E+00	1.19E+00	0.00E+00	3.02E+00
Resource use indicators											
(RPRe) Renewable primary resources used as energy carrier	MJ	1.13E+03	2.97E-01	8.20E-02	0	0	0	9.36E-03	6.09E-01	8.80E-01	1.13E+03
(RPRm) Renewable primary resources with energy content used as material	MJ	6.38E+00	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	6.38E+00
(NRPRe) Non-renewable primary resources used as energy carrier	MJ	3.80E+03	5.37E+01	5.08E-01	0	0	0	1.15E+00	5.24E+00	7.12E+00	3.86E+03
(NRPRm) Non-renewable primary resources with energy content used as material	MJ	6.80E+01	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	6.80E+01
(SM) Secondary materials	kg	6.22E+00	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	6.22E+00
(RSF) Renewable secondary fuels	MJ	0.00E+00	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
(NRSF) Non-renewable secondary fuels	MJ	0.00E+00	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
(RE) Recovered energy	MJ	0.00E+00	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
(FW) Use of net freshwater resources including water from electricity generation	m^3	2.08E+00	4.44E-04	7.32E-04	0	0	0	1.25E-05	9.34E-03	1.23E-03	2.09E+00
Primary energy demand (renewable-nonrenewable energy and materials)	MJ	5.00E+03	5.40E+01	5.90E-01	0	0	0	1.16E+00	5.85E+00	8.00E+00	5.07E+03
(ADP) Abiotic depletion potential fossil	MJ	3.47E+03	5.36E+01	4.82E-01	0	0	0	1.15E+00	5.02E+00	6.90E+00	3.54E+03

Global warming potential summary

345 kg total CO_2-eq footprint

LEXICON SMP CONFIGURATION MATERIALS

The product composition, packaging composition, recycled content, and recyclability visuals below relate specifically to the Lexicon manufactured in SMP. The SMP version did not include fabric in the referenced model.

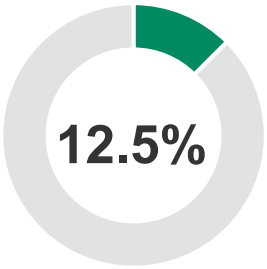
Product composition per functional unit

			Post-consumer		Pre-consumer	
Material	**Weight (kg)**	**Weight (%)**	**%**	**Weight (kg)**	**%**	**Weight (kg)**
Melamine faced particleboard	21.28	41.42%	0	0	0	0
Steel	14.84	28.88%	13%	1.93	12%	1.78
Aluminum	12.38	24.10%	24%	2.97	27%	3.34
PET panel	2.59	5.04%	52.5%	1.36	0	0.00
ABS	0.05	0.11%	0	0	0	0
Nylon	0.10	0.20%	0	0	0	0
Polypropylene	0.06	0.11%	0	0	0	0
Zinc	0.02	0.04%	0	0	0	0
Polycarbonate	0.01	0.02%	0	0	0	0
Others	0.04	0.07%	0	0	0	0
Total	**51.37**	**100%**	**--**	**6.26**	**--**	**5.12**

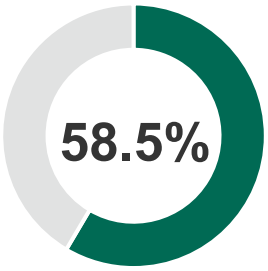
Product packaging per functional unit

			Post-consumer		Pre-consumer	
Material	**Weight (kg)**	**Weight (%)**	**%**	**Weight (kg)**	**%**	**Weight (kg)**
Cardboard	1.26	60.47%	0	0	0	0
PE Foam	0.43	20.55%	0	0	0	0
PE	0.21	9.98%	0	0	0	0
Paper	0.12	5.81%	0	0	0	0
PP	0.07	3.20%	0	0	0	0
Total	**2.08**	**100%**	**--**	**0**	**--**	**0**

Product recycled content* and recyclability** summary



TOTAL RECYCLED CONTENT *



RECYCLABILITY BY WEIGHT**

*Total recycled content based on supplier's data. The source of recycled content of various materials could be either post-industrial or post-consumer based on market availability. Excludes packaging.

**Recyclability: this recyclability rate is the maximum amount of the product that is recyclable, based on the availability of recycling facilities in the specified regions and the ability of the product to be disassembled. Note that, per the requirements of the PCR, the end-of-life results presented in this EPD were calculated using the US EPA's recycling rates within the 2020 Municipal Solid Waste Report for parts that can be disassembled. Excludes packaging.

RESULTS

Life cycle impact by category and stage - SMP

Environmental impacts were calculated using the GaBi software platform. Impact results according to the BIFMA PCR have been calculated using TRACI 2.2, IPCC AR6 characterization factors, CML 2001 and ISO 21930 for multiple indicators.. Results presented in this report are for one square meter of physical floor space for 10 years. Additionally, the results are relative expressions and do not predict impacts on category endpoints, the exceeding of thresholds, safety margins, or risks. Use stage modules B2, B3, B5-B7 not declared.

Methods: IPCC AR6, TRACI 2.2, ISO 21930, CML 2001

		Production	Construction		Use		End of life				
Environmental impact indicators	**Unit**	**A1 - A3**	**A4**	**A5**	**B1**	**B4**	**C1**	**C2**	**C3**	**C4**	**Totals**
(GWP) Global warming potential 100 years excludes biogenic carbon	kg CO_2 eq	3.15E+02	8.77E-01	6.36E-01	0	0	0	8.09E-02	4.93E-01	2.73E+00	3.20E+02
(GWP) Global warming potential 100 years includes biogenic carbon	kg CO_2 eq	2.84E+02	9.14E-01	8.68E-01	0	0	0	8.40E-02	1.41E+00	3.77E+00	2.91E+02
(AP) Acidification potential	kg SO_2 eq	1.24E+00	8.76E-03	3.40E-04	0	0	0	7.52E-04	2.34E-03	7.99E-03	1.26E+00
(POCP) Photochemical ozone creation (Smog)	kg O_3 eq	1.75E+01	2.04E-01	6.45E-03	0	0	0	1.75E-02	6.30E-02	6.67E-02	1.78E+01
(EP) Eutrophication - marine	kg N eq	4.86E-01	8.38E-03	1.88E-04	0	0	0	7.18E-04	1.75E-03	2.89E-03	5.00E-01
(ODP) Ozone depletion	kg CFC 11-eq	9.14E-08	1.24E-13	2.15E-13	0	0	0	1.25E-14	2.14E-10	1.34E-12	9.16E-08
Carbon emissions and removals											
(BCRP) Biogenic carbon removal from product	kg CO2eq	6.69E-01	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	6.69E-01
(BCEP) Biogenic carbon emission from product	kg CO2eq	0.00E+00	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	6.69E-01	6.69E-01
(BCRK) Biogenic carbon removal from packaging	kg CO2eq	2.17E+00	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	2.17E+00
(BCEK) Biogenic carbon emission from packaging	kg CO2eq	0.00E+00	0.00E+00	2.17E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	2.17E+00
(BCEW) Biogenic carbon emission from combustion of renewable waste used in production	kg CO2eq	0.00E+00	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
(CCE) Calcination carbon emissions	kg CO2eq	0.00E+00	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
(CCR) Carbonation carbon removal	kg CO2eq	0.00E+00	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
(CWNR) Carbon emission from combustion of non-renewable waste used in production	kg CO2eq	0.00E+00	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Output flows and waste categories											
(HWD) Hazardous waste disposed	kg	0.00E+00	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
(NHWD) Non-hazardous waste disposed	kg	0.00E+00	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
(HLRW) High-level radioactive waste, conditioned, to final repository	kg	1.50E-05	5.74E-09	1.30E-08	0	0	0	8.98E-10	9.11E-08	8.51E-08	1.52E-05
(ILLRW) Intermediate- and low-level radioactive waste, conditioned, to final repository	kg	1.50E-02	4.82E-06	1.45E-05	0	0	0	7.54E-07	7.59E-05	7.69E-05	1.52E-02
(CRU) Components for re-use	kg	0.00E+00	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
(MFR) Materials for recycling	kg	1.96E+00	0.00E+00	1.00E+00	0	0	0	0.00E+00	5.33E+00	0.00E+00	8.29E+00
(MER) Materials for energy recovery	kg	0.00E+00	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
(EEE) Recovered electrical energy exported from the product system	MJ	1.81E-02	0.00E+00	6.85E-01	0	0	0	0.00E+00	2.36E+00	0.00E+00	3.07E+00
(EET) Recovered thermal energy exported from the product system	MJ	3.23E-02	0.00E+00	1.23E+00	0	0	0	0.00E+00	1.13E+00	0.00E+00	2.39E+00
Resource use indicators											
(RPRe) Renewable primary resources used as energy carrier	MJ	1.13E+03	6.16E-02	1.25E-01	0	0	0	9.41E-03	5.94E-01	8.86E-01	1.13E+03
(RPRm) Renewable primary resources with energy content used as material	MJ	1.93E+01	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	1.93E+01
(NRPRe) Non-renewable primary resources used as energy carrier	MJ	3.54E+03	1.23E+01	8.62E-01	0	0	0	1.13E+00	5.16E+00	7.17E+00	3.57E+03
(NRPRm) Non-renewable primary resources with energy content used as material	MJ	4.61E+01	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	4.61E+01
(SM) Secondary materials	kg	7.42E+00	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	7.42E+00
(RSF) Renewable secondary fuels	MJ	0.00E+00	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
(NRSF) Non-renewable secondary fuels	MJ	0.00E+00	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
(RE) Recovered energy	MJ	0.00E+00	0.00E+00	0.00E+00	0	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
(FW) Use of net freshwater resources including water from electricity generation	m^3	9.15E+00	9.49E-05	1.09E-03	0	0	0	1.25E-05	9.34E-03	1.26E-03	9.16E+00
Primary energy demand (renewable-nonrenewable energy and materials)	MJ	4.74E+03	1.24E+01	9.86E-01	0	0	0	1.14E+00	5.76E+00	8.06E+00	4.76E+03
(ADP) Abiotic depletion potential fossil	MJ	3.19E+03	1.23E+01	8.21E-01	0	0	0	1.12E+00	4.95E+00	6.96E+00	3..22E+03

Global warming potential summary

320 kg total CO_2-eq footprint

TECHNICAL INFORMATION AND SCENARIOS FOR MODULES BEYOND THE FACTORY GATE

B1, B2, B3, B4, B5, B6, B7: Use

There are no emissions, resources used, or transportation related to these modules

A4: Transport to the installation site

	SMD		SMP	
Parameter	Value per product	Value per product	Value per product	Value per product
Transportation type	Truck trailer	Ship	Truck trailer	Ship
Fuel consumption (l/km)	0.42 diesel	130 heavy fuel oil	0.42 diesel	130 heavy fuel oil
Distance*	380 km	949 km	93 km	0 km

*Weighted average distance per product market share

A5: Installation in the building

	SMD	SMP
Parameter	Value per functional unit	Value per functional unit
Installation Assumptions	No product waste Installed with hand tools	No product waste Installed with hand tools
Energy use for installation	0 kWh	0 kWh
Transportation type for installation waste	Truck	Truck
Fuel consumption (l/km)	0.42 diesel	0.42 diesel
Distance	32.2 km	32.2 km
Installation waste		
Cardboard + paper waste for recycling	0.31 kg	0.94 kg
Steel for recycling	5.03 kg	4.91 kg
Aluminum for recycling	2.05 kg	2.13 kg
Plastic for recycling	0.26 kg	0.24 kg
Textile for recycling	0.13 kg	0 kg
Wood for recycling	3.42 kg	3.64 kg

C1- C4: End-of-life

Parameter	Value per functional unit	Value per functional unit
Method of deconstruction	Hand tools	Hand tools
Method of recycling	Mechanical recycling	Mechanical recycling
Method of energy recovery	Incineration	Incineration
Final disposal of remaining parts	Landfilling	Landfilling
Transportation type	Truck	Truck
Fuel consumption (l/km)	0.42 diesel	0.42 diesel
Distance to waste processing site	32.2 km	32.2 km
Weight to recycling	11.3 kg	11.98 kg
Weight to energy recovery	8.17 kg	8.3 kg
Weight to landfill	32.68 kg	33.18 kg

ADDITIONAL ENVIRONMENTAL INFORMATION

Indoor air: Steelcase Systems products are certified with SCS's Indoor Advantage Gold™ program, conforming to the ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2021) and CDPH/EHLB Standard Method (CA 01350) v1.2-2017. The certification can be found here.

Improper disposal of product: At the end of its useful life, manage Steelcase products correctly in accordance with all applicable regulations for effective end-of-life management, including recycling, disposal, or incineration. Improper management may result in the release of chemicals that may represent a risk to the environment and human health & safety.

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ISO 21930:2017 Sustainability in buildings and civil engineering works — Core rules for environmental product declarations of construction products and services

Life Cycle Assessment, LCA Report for Workspace Products by Steelcase. October 2025.

NSF Certification Policies for Environmental Product Declarations (EPD). November 1, 2022.

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