

Possilio® Tables

EMEA



Certified
Environmental
Product Declaration
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About this product

Possilio® reimagines how height-adjustable desks & benches should be. Modular. Customizable. Adaptable to different environments. Fast to assemble. Easy to ship and store.

The reference products are POSSILIODESK, covering 1.28 m² meaning 0.78 units and POSSILIOBENCH covering 2.72 m² meaning 0.37 units are required to meet the functional unit of 1 m² of physical floor space for a 10-year period.

Date of Issue: October 16, 2026

Date of Expiration: October 16, 2031

Learn more

- Explore Steelcase environmental philosophy and commitments [overview](#).
- Find product details and sustainability certifications on [product page](#) at steelcase.com.
- See our product [warranty](#).

About this document

This declaration describes the Life Cycle Assessment of Possilio® Tables produced for EMEA by Steelcase Inc. in Rosenheim, Germany. The assessment is performed according to the ISO standards 14040 (2006), 14044 (2006) and 14025 (2006), EN 15804+A2 and BIFMA PCR for Tables: UNCPC 3812 to generate an EPD for business-to-business communication.

- Contact epd@steelcase.com for any EPD-related questions or inquiries.

ASSESSMENT OVERVIEW

EPD commissioner	Steelcase® Inc
Corporate Address	901 44th Street SE Grand Rapids, Michigan 49508-7594 United States
Product group	Tables
Product name	Possilio®
Product intended use	Table
Product reference service life	10 years
Reference standards	ISO 14025, ISO 14040, ISO 14044, EN 15804+A2
EPD scope	Cradle-to-grave and Module D
EPD number	EPD11365
Date of issuance	October 16, 2026
Date of expiration	October 16, 2031
EPD type	Product specific
EPD Product Coverage	Possilio® Desk and Bench for the EMEA market
Intended audience	Business to business (B2B)
Year of reported manufacturer data	2025
Functional unit	One square meter of physical floor space for a reference service life of 10 years
Applicable markets/regions	EMEA
LCA software and database version	GaBi 10.6.2.9; GaBi database, 2022.2
LCIA methodology and version number	TRACI 2.1, IPCC AR6, EN 15804+A2 (EF 3.1)
Program administrator	NSF Certification LLC 789 N. Dixboro, Ann Arbor, MI 48105 www.nsf.org
Reference PCR and version number	BIFMA PCR for Tables: UNCPC 3812 (BIFMA PCR, Ext March 2026)
PCR reviewer	Review Panel Chaired by Dr. Thomas Gloria
EPD reviewer	External review conducted by:



Jim Mellentine, Thrive ESG

This declaration and its Life Cycle Assessment was independently verified in accordance with ISO standards 14040 (2006), 14044 (2006), 14025 (2006), EN 15804+A2 (2021), and BIFMA PCR for Tables v1 Ext 2026.

LCA reviewer	External review conducted by:
	
	Jim Mellentine, Thrive ESG The product Life Cycle Assessment was conducted in accordance with ISO 14044, EN 15804+A2 and the reference PCR.

Disclaimer	The PCR this EPD was based on was written to determine the potential environmental impacts of a table product from cradle-to-grave and Module D. It was not written to support comparative assertions. EPDs based on different PCRs, or different calculation models, may not be comparable. When attempting to compare EPDs or life cycle impacts of products from different companies, the user should be aware of the uncertainty in the results, due to and not limited to, the practitioner's assumptions, the source of the data used in the study, and the specifics of the product modeled.
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ASSESSMENT PARAMETERS

Functional unit

One square meter of physical floor space for a reference service life of 10 years. To fulfill the functional unit, 0.78 units of desk and 0.37 units of bench are required.

Product scope

The assessed product is one POSSILIODESK (1600x800) with a 62.99" W x 31.49" Standard volume Cable Tray Beam Cover included. Rectangular 25mm PG1 Melamine Top with matching edge, no rounded corners. Endcap side fixation (no cantilever or sliding top). Simple Up/Down Controller, no additional power accessories or top cutouts. Standard Packaging (2-parcel). POSSILIOBENCH (1600x1700) 62.99" W x 66.93" Standard volume Cable tray + cable trough. Beam Cover included. Rectangular 25mm PG1 Melamine Top with matching edge, no rounded corners. Endcap side fixation (no cantilever or sliding top). Simple Up/Down Controller No additional power accessories or top cutouts. Standard Packaging (2-parcel)

Desk is intended for use by 1 occupant.
Bench is intended for use by 2 occupants.



<u>Manufacturing location</u>	<u>Product SKUs</u>	<u>Applicable markets and regions</u>
Rosenheim, Germany	POSSILIODESK, POSSILIOBENCH	EMEA

Assessment goal and scope

The potential environmental impacts of Possilio® and its packaging throughout its entire life cycle – including raw materials extraction, production, transport, use, and end of life – were assessed. In the absence of primary information, the GaBi database was used for secondary data.

The life cycle stages included in this assessment follow the BIFMA PCR for Tables: UNCPC 3812. Material acquisition and pre-processing (including transportation), production, distribution, use and end-of-life are assessed for the table product.

Energy usage requirements in kW-hr for 1 hour of usage are reported. An hour of usage includes adjusting the table from minimum height to maximum height, then returning the product to minimum height (round trip). The table has a power rating of 0.5 W in standby and 370 W in active lift mode with a maximum load per one round trip. The bench's energy consumption is equivalent to that of two desks. The EPD results in the use stage (B6) account for energy consumption over 10-year period.

Energy usage in 1hr 1 complete cycle (active + standby mode) KWhr	Energy usage per day (4 cycles) KWhr	10-year energy use (active + standby mode) kWhr
0.0045	0.0279	85.4

Assessment boundary

The Life Cycle Assessment considers the full life cycle of the product from cradle to grave. Life cycle stages included in this assessment follow the BIFMA PCR for Tables: UNCPC 3812. Because the BIFMA PCR serves as the core PCR, life cycle stages and phases are first presented according to the PCR for tables, then additionally reported on by EN 15804+A2 life cycle modules.

	Stage	Status
	Cradle to inbound gate	
	MATERIALS ACQUISITION	
	Raw material extraction, pre-processing and transportation of materials to suppliers.	
	A1. Raw material supply	✓
	A2. Transport	✓
	Gate to gate	
	PRODUCTION PROCESS	
	Transportation of furniture components and materials from Tier 1 suppliers to Steelcase final manufacturing facility. External and internal production	
	A3. Manufacturing	✓
	A4. Transport	✓
	A5. Installation	✓
	B1. Use	✓
	B2. Maintenance/cleaning	✓
	B3. Repair	✓
	B4. Replacement	✓
	B5. Refurbishment	✓
	B6. Operational energy use	✓
	B7. Operational water use	✓
	C1. Disassembly	✓
	C2. Transport	✓
	C3. Waste processing	✓
	C4. Disposal	✓
	Gate to grave	
	DISTRIBUTION, USE AND END OF LIFE	
	Distribution of products, installation, use and end of life.	
	D. Reuse/recovery	✓
	Beyond the boundary	

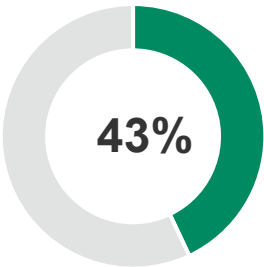
RESULTS

The product composition, packaging composition, recycled content, recyclability visuals, and life cycle impacts below relate specifically to one m² (0.78 units) of the POSSILIODESK, Height Adjustable Desk configuration.

Product composition per Functional Unit			Post-consumer		Pre-consumer	
Material	Weight (kg)	Weight (%)	%	Weight (kg)	%	Weight (kg)
Steel	21.193	52.37%	21	4.451	18	3.815
Particle board	15.962	39.44%	56	8.939	1	0.160
Electrical and electronic components	0.917	2.27%	0	0	0	0
Aluminum	0.683	1.69%	0	0	0	0
ABS	0.417	1.03%	0	0	0	0
Nylon 6/66	0.354	0.87%	0	0	0	0
Melamine	0.335	0.83%	0	0	0	0
Zamak	0.214	0.53%	0	0	0	0
Paint	0.212	0.52%	0	0	0	0
PP	0.103	0.26%	0	0	0	0
Other	0.080	0.20%	0	0	0	0
Total	40.471	100%	33.09%	13.39	9.82%	3.975

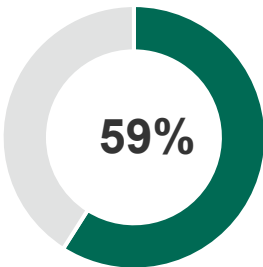
Product packaging composition per Functional Unit			Post-consumer		Pre-consumer	
Material	Weight (kg)	Weight (%)	%	Weight (kg)	%	Weight (kg)
Cardboard	2.137	75.64%	40	0.855	0	0
PE Foam	0.314	11.11%	0	0	0	0
Polyethylene (PE)	0.277	9.81%	0	0	0	0
LDPE	0.097	3.43%	0	0	0	0
Total	2.826	100%	30.25%	0.855	--	0

Product recycled content* and recyclability** summary



TOTAL RECYCLED
CONTENT*

*Total recycled content based on supplier's data. The source of recycled content of various materials could be either pre-consumer or post-consumer based on market availability.



RECYCLABILITY
BY WEIGHT**

**Recyclability rate is the maximum amount of the product that is recyclable, based on the availability of recycling facilities in the regions and the ability of the product to be disassembled. Per the requirements of the PCR, the end-of-life results presented in this EPD were calculated using the US EPA's Warm Model within the 2020 Municipal Solid Waste Report for parts that can be disassembled. Excludes packaging.

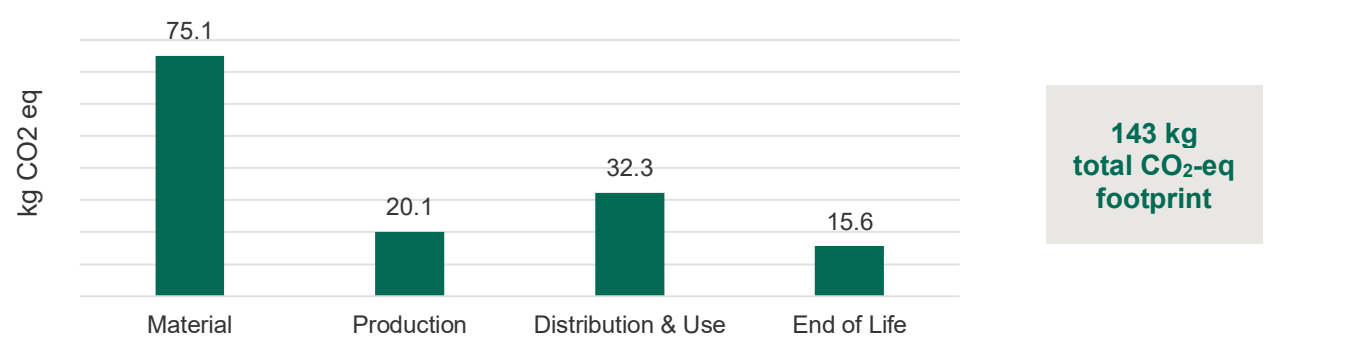
Life cycle impact by category and stage

Environmental impacts were calculated using the GaBi software platform. Impact results according to the BIFMA PCR have been calculated using TRACI 2.1, IPCC AR6 characterization factors. Results presented in this report are for one square meter of physical floor space for 10 years. Additionally, the results are relative expressions and do not predict impacts on category endpoints, the exceeding of thresholds, safety margins, or risks.

	Unit	Life cycle stages				Totals
		A1–A2 Materials acquisition	A3 Production process	A4-B7 Distribution & Use	C1-C4 End of life	
*Global warming potential (100 years) Warming of the atmosphere caused by the global release of greenhouse gases excluding biogenic carbon.	kg CO2 eq	7.51E+01	2.01E+01	3.23E+01	1.56E+01	1.43E+02
*Acidification Emissions that increase the acidity of the environment due to various chemical reactions and/or biological activity, or by natural circumstances.	kg SO2 eq	2.85E-01	3.09E-02	1.33E-01	5.01E-02	5.00E-01
*Photochemical ozone creation (Smog) Through various chemical reactions, which occur between nitrogen oxides (NOx) and volatile organic compounds (VOCs) in sunlight.	kg O3 eq	4.60E+00	5.73E-01	2.68E+00	3.86E-01	8.25E+00
*Eutrophication Enrichment of an aquatic ecosystem with nutrients (nitrates, phosphates) that accelerate biological productivity and an undesirable accumulation of algal biomass.	kg N eq	1.47E-01	1.67E-02	1.04E-01	1.89E-02	2.86E-01
*Ozone depletion Reduction of the stratospheric ozone layer due to anthropogenic emissions of ozone depleting substances.	kg CFC-11 eq	4.17E-08	2.78E-10	1.23E-09	2.60E-11	4.33E-08
Primary energy demand Energy consumption at the source.	MJ	1.41E+03	4.34E+02	1.28E+02	3.62E+01	2.01E+03
Net freshwater usage Freshwater used and otherwise not recoverable.	kg	3.22E+02	6.12E+01	2.03E+02	2.26E+01	6.08E+02
Renewable primary resources used as an energy carrier RPRE First use materials from renewable sources with energy content used as a fuel	MJ	4.25E+02	7.49E+01	3.19E+02	3.19E+00	8.22E+02
Renewable primary resources used as material RPRM First use materials from renewable sources with energy content used as a material	MJ	0.00E+00	3.00E+01	0.00E+00	0.00E+00	3.00E+01
Non-renewable primary resources used as an energy carrier First use materials from non-renewable sources with energy content used as a fuel	MJ	9.22E+02	2.99E+02	5.43E+02	1.86E+01	1.78E+03
Non-renewable primary resources used as material First use materials from non-renewable sources with energy content used as a material	MJ	6.64E+01	2.98E+01	0.00E+00	0.00E+00	9.62E+01
Recovered electrical energy (EEE) Electrical energy recovered from disposal of waste in previous systems	MJ	0.00E+00	4.42E-02	9.96E-01	1.53E+01	1.63E+01
Recovered thermal energy (EET) Thermal energy recovered from disposal of waste in previous systems	MJ	0.00E+00	5.89E-02	1.39E+00	5.94E+00	7.39E+00

Methods: TRACI 2.1, IPCC AR6

Global warming potential summary



Life cycle resource consumption & waste summary

Additionally, results have been calculated using LCIA methodologies for core environmental impact categories specified in EN 15804+A2, as well as LCI indicators required by EN15804+A2. The results are relative expressions and do not predict impacts on category endpoints, the exceeding of thresholds, safety margins, or risks.

		Product Stage		Construction Stage				Use Stage							End of Life		Benefits and Loads Beyond the System Boundary	
		Unit	A1–A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D	
Climate change, total	kg CO2 eq	7.81E+01	9.43E+00	1.18E+00	0	2.18E-09	0	0	0	2.25E+01	0	0	2.68E-01	6.83E+00	2.12E+01	-1.14E+01		
Climate change, fossil	kg CO2 eq	9.49E+01	9.07E+00	3.42E-01	0	1.91E-09	0	0	0	2.22E+01	0	0	2.64E-01	8.70E-01	6.45E-01	-1.55E+01		
Climate change, biogenic	kg CO2 eq	4.12E+01	3.66E-01	8.41E-01	0	2.72E-10	0	0	0	2.27E-01	0	0	3.93E-03	5.96E+00	2.05E+01	4.11E+00		
Climate change, land use and land use change	kg CO2 eq	6.58E-02	1.98E-04	6.17E-05	0	1.46E-12	0	0	0	6.59E-02	0	0	4.45E-05	4.56E-05	5.52E-04	-9.67E-03		
Ozone depletion	kg CFC-11 eq	4.04E-08	2.45E-11	4.09E-13	0	2.01E-20	0	0	0	9.66E-10	0	0	2.67E-13	3.15E-13	2.61E-11	-8.81E-10		
Acidification	Mole of H+ eq	3.67E-01	9.39E-02	4.97E-04	0	3.45E-12	0	0	0	5.27E-02	0	0	2.23E-03	4.00E-03	4.57E-02	-5.56E-02		
Eutrophication, freshwater	kg P eq.	4.47E-04	2.17E-06	1.30E-05	0	2.70E-13	0	0	0	2.33E-05	0	0	2.24E-07	2.83E-08	1.21E-04	-1.42E-04		
Eutrophication, marine	kg N eq	9.70E-02	4.77E-02	2.22E-04	0	2.01E-12	0	0	0	1.29E-02	0	0	1.04E-03	1.84E-03	2.13E-02	-1.09E-02		
Eutrophication, terrestrial	Mole of N eq	1.06E+00	5.24E-01	1.95E-03	0	1.09E-11	0	0	0	1.52E-01	0	0	1.15E-02	2.21E-02	2.00E-01	-1.11E-01		
Photochemical ozone formation, human health	kg NMVOC eq	2.68E-01	9.14E-02	6.84E-04	0	2.85E-12	0	0	0	3.03E-02	0	0	2.32E-03	4.72E-03	2.24E-02	-3.10E-02		
Resource use, mineral and metals**	kg Sb eq	8.44E-04	1.50E-07	6.92E-09	0	1.57E-16	0	0	0	5.52E-06	0	0	3.71E-08	1.29E-08	6.90E-08	-6.04E-04		
Resource use, fossils**	MJ	1.42E+03	1.26E+02	1.17E+00	0	2.77E-08	0	0	0	4.16E+02	0	0	3.39E+00	5.49E+00	9.76E+00	-1.81E+02		
Water use**	m3 world equiv	1.47E+01	4.67E-02	5.34E-02	0	1.01E-06	0	0	0	4.30E+00	0	0	2.06E-03	8.51E-01	1.43E-01	-4.40E+00		
Resource Use																		
Use of renewable primary energy (PERE)	MJ	1.82E+02	7.74E-01	1.62E-01	0	5.83E-09	0	0	0	3.18E+02	0	0	8.13E-02	1.51E+00	1.59E+00	-6.69E+01		
Primary energy resources used as raw materials (PERM)	MJ	3.45E+01	0.00E+00	0.00E+00	0	0.00E+00	0	0	0	0.00E+00	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00		
Total use of renewable primary energy resources (PERT)	MJ	5.30E+02	7.74E-01	1.62E-01	0	5.83E-09	0	0	0	3.18E+02	0	0	8.13E-02	1.51E+00	1.59E+00	-6.69E+01		

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Use of non-renewable primary energy (PENRE)	MJ	1.32E+03	1.26E+02	1.17E+00	0	2.77E-08	0	0	0	4.16E+02	0	0	3.39E+00	5.49E+00	9.76E+00	-1.81E+02
Non-renewable primary energy resources used as raw materials (PENRM)	MJ	9.96E+01	0.00E+00	0.00E+00	0	0.00E+00	0	0	0	0.00E+00	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Total use of non-renewable primary energy resources (PENRT)	MJ	1.42E+03	1.26E+02	1.17E+00	0	2.77E-08	0	0	0	4.16E+02	0	0	3.39E+00	5.49E+00	9.76E+00	-1.81E+02
Input of secondary material (SM)	kg	3.05E+01	0.00E+00	0.00E+00	0	0.00E+00	0	0	0	0.00E+00	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Use of renewable secondary fuels (RSF)	MJ	0.00E+00	0.00E+00	0.00E+00	0	0.00E+00	0	0	0	0.00E+00	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Use of nonrenewable secondary fuels (NRSF)	MJ	0.00E+00	0.00E+00	0.00E+00	0	0.00E+00	0	0	0	0.00E+00	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Use of net fresh water (FW)	M3	3.83E-01	1.23E-03	1.29E-03	0	2.35E-08	0	0	0	2.00E-01	0	0	7.16E-05	1.88E-02	3.72E-03	-1.08E-01
Recovered energy (RE)	MJ	0.00E+00	0.00E+00	0.00E+00	0	5.83E-09	0	0	0	3.18E+02	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Output flows and waste categories																
Hazardous waste disposed (HWD)	kg	2.92E-03	3.06E-09	2.95E-10	0	1.24E-17	0	0	0	6.24E-07	0	0	5.04E-10	3.61E-09	2.56E-09	-5.92E-08
Non-hazardous waste disposed (NHWD)	kg	1.11E+01	4.75E-03	9.45E-01	0	6.69E-09	0	0	0	3.61E-01	0	0	2.85E-04	2.98E-01	2.38E+01	-2.52E-01
Radioactive waste disposed (RWD)	kg	1.58E-02	5.77E-05	1.38E-05	0	6.73E-13	0	0	0	5.73E-02	0	0	7.32E-06	2.95E-04	9.09E-05	-3.22E-03
Components for re-use (CRU)	kg	0.00E+00	0.00E+00	0.00E+00	0	0.00E+00	0	0	0	0.00E+00	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Materials for recycling (MFR)	kg	6.84E-01	0.00E+00	1.52E+00	0	0.00E+00	0	0	0	0.00E+00	0	0	0.00E+00	1.16E+01	0.00E+00	0.00E+00
Material for energy recovery (MER)	kg	0.00E+00	0.00E+00	0.00E+00	0	0.00E+00	0	0	0	0.00E+00	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Exported electrical energy (EEE)	MJ	4.42E-02	0.00E+00	9.96E-01	0	0.00E+00	0	0	0	0.00E+00	0	0	0.00E+00	1.53E+01	1.55E-03	0.00E+00
Exported thermal energy (EET)	MJ	5.89E-02	0.00E+00	1.39E+00	0	0.00E+00	0	0	0	0.00E+00	0	0	0.00E+00	5.95E+00	6.01E-03	0.00E+00
Biogenic carbon content																
Biogenic carbon removal in product (BCRP)	kg	0.00E+00	0.00E+00	0.00E+00	0	0	0	0	0	0.00E+00	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Biogenic carbon release in product (BCEP)	kg	0.00E+00	0.00E+00	0.00E+00	0	0	0	0	0	0.00E+00	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Biogenic carbon removal in packaging (BCRK)	kg	1.02E-02	0.00E+00	0.00E+00	0	0	0	0	0	0.00E+00	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Biogenic carbon emission packaging (BCEK)	kg	0.00E+00	0.00E+00	1.02E-02	0	0	0	0	0	0.00E+00	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Optional indicators																

Particulate matter emissions (PM)	Disease incidence	8.80E-06	9.55E-07	5.68E-09	0	1.83E-16	0	0	0	9.40E-11	0	0	3.74E-08	2.07E-08	3.48E-07	-8.14E-07
Ionizing human radiation (IRP)*kBq U235 eq.		2.64E+00	3.88E-03	1.88E-03	0	3.05E-10	0	0	0	1.27E-03	0	0	6.03E-04	4.58E-02	9.89E-03	-1.25E-01
Eco-toxicity freshwater (ETP-fw)**	CTUe	1.51E+03	1.51E+02	1.28E+00	0	1.11E-07	0	0	0	2.38E-02	0	0	3.39E+00	8.60E-01	1.78E+02	-4.46E+01
Human toxicity - Cancer (HTP-c)**	CTUh	1.22E-06	2.29E-09	2.49E-11	0	2.31E-18	0	0	0	1.15E-12	0	0	5.30E-11	6.98E-11	1.53E-09	-7.70E-09
Human toxicity - noncancer (HTP-nc)**	CTUh	6.82E-05	3.50E-08	1.55E-09	0	1.60E-16	0	0	0	1.65E-11	0	0	1.13E-09	1.30E-09	2.92E-08	-2.43E-08
Land use related impacts / soil quality (SQP)**	n/a	4.15E+02	3.32E-01	1.81E-01	0	8.99E-09	0	0	0	2.50E-02	0	0	2.40E-01	6.67E-01	1.97E+00	-1.01E+02

* This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

** The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator

Module D: 17% of recycled materials were assumed to be available for subsequent use and offset and equivalent number of primary materials. Recovered energy was assumed to be in the form of electrical energy and thermal heat from the average European-28 electricity grid mix to consumer.

Functional Unit	
Parameter	Value
Declared unit	1m2 of table for a 10-year period
Number of occupants	1
Reference service life required	10 years

A4: Transport to the building site		
Parameter	Value per functional unit	Value per functional unit
Transportation type	Truck	Ship
Fuel consumption (l/km)	0.42 diesel	130 heavy fuel oil
Distance	1439 km	79 km
Capacity utilization	67%	53%
Capacity utilization volume factor	=1	=1
Weight of product (kg)		40.471
Volume (m³)	1.6	

A5: Installation in the building	
Parameter	Value per functional unit
Packaging waste for recycling	2.826 kg
Installation Assumptions	No product waste, Installed with hand tools.

B1: Use	
Parameter	Value per functional unit
There are no emissions related to the expected use of this product.	

B2: Maintenance	
Parameter	Value per functional unit
Maintenance Process	Cleaning with soap and water
Maintenance cycle	0
Ancillary Materials for maintenance (kg/cycle)	0
Waste materials resulting from maintenance (kg)	0
Net fresh water consumption during maintenance (m³)	0.000030
Energy input during maintenance (kWh)	0

Reference service life (RSL)	
Parameter	Value per functional unit
Reference service life	10 years
Design application parameters	Use as indicated in product brochure and warranty
Declared product properties	Properties given in product description on page 3
Indoor environment	Typical office and home environment
Use conditions	Typical office and home use

B3: Repair	
Parameter	Value per functional unit
Repair process	No repairs are expected for this product
Inspection process	No repairs are expected for this product
Repair cycle (#/RSL)	0
Ancillary materials (kg)	0
Waste materials from repair (kg)	0
Net freshwater consumption during repair (m³)	0
Energy input during repair (kWh)	0

B4: Replacement	
Parameter	Value per functional unit
Replacement cycle (#/RSL)	0
Energy input during replacement (kWh)	0
Exchange of worn parts during the products life cycle (kg)	0

B5: Refurbishment	
Parameter	Value per functional unit
Refurbishment process	No refurbishment is expected for this product
Refurbishment cycle (#/RSL)	0
Energy input during refurbishment (kWh)	0
Material input for refurbishment (kg)	0
Waste material resulting from refurbishment (kg)	0

B6 and B7: Use of energy and Use of Water	
Parameter	Value per functional unit
Ancillary materials (kg)	0
Net freshwater consumption (m³)	0
Energy usage 10 years (kWh)	85.4
Characteristic performance	n/a

C1-C4: End-of-life	
Parameter	Value per functional unit
Weight of product collected	40.471 kg
Weight to recycling	2.51 kg
Weight to energy recovery	7.59 kg
Weight to landfill	30.37 kg
Distance to recycling	32.2 km
Distance to energy recovery	32.2 km
Distance to landfill	32.2 km

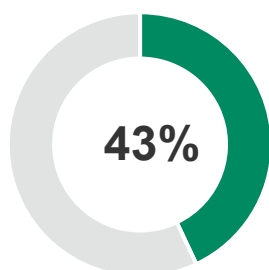
RESULTS

The product composition, packaging composition, recycled content, recyclability visuals, and life cycle impacts below relate specifically to one m² (0.37 units) of the POSSILIOBENCH, Height Adjustable Desk configuration.

Product composition per Functional Unit			Post-consumer		Pre-consumer	
Material	Weight (kg)	Weight (%)	%	Weight (kg)	%	Weight (kg)
Steel	30.417	63.65%	21	6.388	18	5.475
Particle board	15.024	31.44%	56	8.413	1	0.150
Electrical and electronic components	0.785	1.64%	0	0	0	0
ABS	0.329	0.69%	0	0	0	0
Aluminum	0.321	0.67%	0	0	0	0
Melamine	0.315	0.66%	0	0	0	0
Nylon 6/66	0.179	0.37%	0	0	0	0
Paint	0.156	0.33%	0	0	0	0
Zamak	0.101	0.21%	0	0	0	0
PP	0.097	0.20%	0	0	0	0
Other	0.062	0.13%	0	0	0	0
Total	47.786	100%	30.97%	14.801	11.77%	5.625

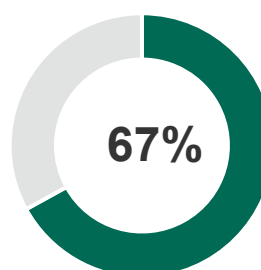
Product packaging composition per Functional Unit			Post-consumer		Pre-consumer	
Material	Weight (kg)	Weight (%)	%	Weight (kg)	%	Weight (kg)
Cardboard	4.389	95.11%	40	1.756	0	0
Polyethylene (PE)	0.135	2.92%	0	0	0	0
PE Foam	0.091	1.98%	0	0	0	0
Total	4.615	100%	38.04%	1.756	--	0

Product recycled content* and recyclability** summary



TOTAL RECYCLED
CONTENT*

*Total recycled content based on supplier's data. The source of recycled content of various materials could be either pre-consumer or post-consumer based on market availability.



RECYCLABILITY
BY WEIGHT**

**Recyclability rate is the maximum amount of the product that is recyclable, based on the availability of recycling facilities in the regions and the ability of the product to be disassembled. Per the requirements of the PCR, the end-of-life results presented in this EPD were calculated using the US EPA's Warm Model within the 2020 Municipal Solid Waste Report for parts that can be disassembled. Excludes packaging.

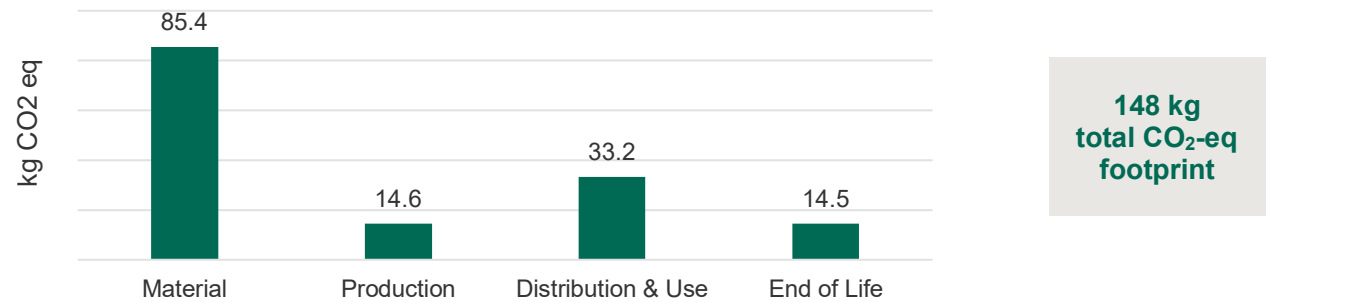
Life cycle impact by category and stage

Environmental impacts were calculated using the GaBi software platform. Impact results according to the BIFMA PCR have been calculated using TRACI 2.1, IPCC AR6 characterization factors. Results presented in this report are for one square meter of physical floor space for 10 years. Additionally, the results are relative expressions and do not predict impacts on category endpoints, the exceeding of thresholds, safety margins, or risks.

	Unit	Life cycle stages				Totals
		A1–A2 Materials acquisition	A3 Production process	A4-B7 Distribution & Use	C1-C4 End of life	
*Global warming potential (100 years) Warming of the atmosphere caused by the global release of greenhouse gases excluding biogenic carbon.	kg CO2 eq	8.54E+01	1.46E+01	3.32E+01	1.45E+01	1.48E+02
*Acidification Emissions that increase the acidity of the environment due to various chemical reactions and/or biological activity, or by natural circumstances.	kg SO2 eq	2.99E-01	4.05E-02	1.48E-01	4.70E-02	5.35E-01
*Photochemical ozone creation (Smog) Through various chemical reactions, which occur between nitrogen oxides (NOx) and volatile organic compounds (VOCs) in sunlight.	kg O3 eq	4.93E+00	6.28E-01	3.06E+00	3.75E-01	9.00E+00
*Eutrophication Enrichment of an aquatic ecosystem with nutrients (nitrates, phosphates) that accelerate biological productivity and an undesirable accumulation of algal biomass.	kg N eq	1.57E-01	1.89E-02	1.19E-01	1.80E-02	3.13E-01
*Ozone depletion Reduction of the stratospheric ozone layer due to anthropogenic emissions of ozone depleting substances.	kg CFC-11 eq	3.63E-08	1.56E-10	1.17E-09	1.04E-11	3.76E-08
Primary energy demand Energy consumption at the source.	MJ	1.47E+03	3.68E+02	8.44E+02	2.48E+01	2.72E+03
Net freshwater usage Freshwater used and otherwise not recoverable.	kg	3.19E+02	6.64E+01	1.91E+02	2.37E+01	6.00E+02
Renewable primary resources used as an energy carrier RPRE First use materials from renewable sources with energy content used as a fuel	MJ	3.67E+02	8.32E+01	3.00E+02	3.84E+00	7.54E+02
Renewable primary resources used as material RPRM First use materials from renewable sources with energy content used as a material	MJ	0.00E+00	6.15E+01	0.00E+00	0.00E+00	6.15E+01
Non-renewable primary resources used as an energy carrier First use materials from non-renewable sources with energy content used as a fuel	MJ	1.06E+03	2.13E+02	5.44E+02	2.10E+01	1.84E+03
Non-renewable primary resources used as material First use materials from non-renewable sources with energy content used as a material	MJ	3.68E+01	9.96E+00	0.00E+00	0.00E+00	4.68E+01
Recovered electrical energy (EEE) Electrical energy recovered from disposal of waste in previous systems	MJ	0.00E+00	1.63E-02	1.21E+00	1.34E+01	1.46E+01
Recovered thermal energy (EET) Thermal energy recovered from disposal of waste in previous systems	MJ	0.00E+00	2.61E-02	1.35E+00	4.70E+00	6.08E+00

Methods: TRACI 2.1, IPCC AR6

Global warming potential summary



Life cycle resource consumption & waste summary

Additionally, results have been calculated using LCIA methodologies for core environmental impact categories specified in EN 15804+A2, as well as LCI indicators required by EN15804+A2. The results are relative expressions and do not predict impacts on category endpoints, the exceeding of thresholds, safety margins, or risks.

		Product Stage	Construction Stage					Use Stage					End of Life			Benefits and Loads Beyond the System Boundary
	Unit	A1–A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Climate change, total	kg CO2 eq	8.00E+01	1.13E+01	1.93E+00	0	1.03E-09	0	0	0	2.12E+01	0	0	3.00E-01	6.19E+00	1.96E+01	-1.24E+01
Climate change, fossil	kg CO2 eq	9.95E+01	1.09E+01	2.09E-01	0	8.97E-10	0	0	0	2.09E+01	0	0	2.96E-01	7.05E-01	6.98E-01	-1.81E+01
Climate change, biogenic	kg CO2 eq	4.12E+01	4.39E-01	1.73E+00	0	1.28E-10	0	0	0	2.14E-01	0	0	3.82E-03	5.49E+00	1.89E+01	5.79E+00
Climate change, land use and land use change	kg CO2 eq	5.83E-02	2.37E-04	7.53E-05	0	6.89E-13	0	0	0	6.21E-02	0	0	5.43E-05	1.00E-08	6.72E-04	-6.48E-03
Ozone depletion	kg CFC-11 eq	3.50E-08	2.94E-11	4.80E-13	0	9.46E-21	0	0	0	9.10E-10	0	0	2.59E-13	1.10E-17	1.85E-11	-7.55E-10
Acidification	Mole of H+ eq	3.94E-01	1.13E-01	7.21E-04	0	1.62E-12	0	0	0	4.96E-02	0	0	2.38E-03	3.72E-03	4.28E-02	-6.11E-02
Eutrophication, freshwater	kg P eq.	7.72E-04	2.60E-06	1.19E-05	0	1.27E-13	0	0	0	2.19E-05	0	0	2.70E-07	4.83E-11	9.95E-05	-2.80E-04
Eutrophication, marine	kg N eq	1.04E-01	5.72E-02	3.67E-04	0	9.48E-13	0	0	0	1.22E-02	0	0	1.11E-03	1.72E-03	1.97E-02	-1.20E-02
Eutrophication, terrestrial	Mole of N eq	1.13E+00	6.27E-01	2.93E-03	0	5.13E-12	0	0	0	1.43E-01	0	0	1.22E-02	2.06E-02	1.86E-01	-1.18E-01
Photochemical ozone formation, human health	kg NMVOC eq	2.90E-01	1.10E-01	1.17E-03	0	1.34E-12	0	0	0	2.85E-02	0	0	2.50E-03	4.41E-03	2.12E-02	-3.34E-02
Resource use, mineral and metals**	kg Sb eq	5.56E-04	1.80E-07	1.04E-08	0	7.40E-17	0	0	0	5.19E-06	0	0	4.46E-08	7.87E-12	7.25E-08	-3.28E-04
Resource use, fossils**	MJ	1.37E+03	1.51E+02	1.69E+00	0	1.30E-08	0	0	0	3.91E+02	0	0	3.78E+00	6.51E+00	1.07E+01	-2.06E+02
Water use**	m3 world equiv	1.49E+01	5.60E-02	6.27E-02	0	4.74E-07	0	0	0	4.05E+00	0	0	2.40E-03	9.17E-01	1.44E-01	-4.91E+00
Resource Use																
Use of renewable primary energy (PERE)	MJ	1.72E+02	9.28E-01	2.02E-01	0	2.74E-09	0	0	0	2.99E+02	0	0	9.80E-02	1.98E+00	1.77E+00	-8.02E+01
Primary energy resources used as raw materials (PERM)	MJ	6.55E+01	0.00E+00	0.00E+00	0	0	0	0	0	0.00E+00	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Total use of renewable primary energy resources (PERT)	MJ	5.12E+02	9.28E-01	2.02E-01	0	2.74E-09	0	0	0	2.99E+02	0	0	9.80E-02	1.98E+00	1.77E+00	-8.02E+01

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Use of non-renewable primary energy (PENRE)	MJ	1.32E+03	1.51E+02	1.69E+00	0	1.30E-08	0	0	0	3.91E+02	0	0	3.78E+00	6.51E+00	1.07E+01	-2.06E+02
Non-renewable primary energy resources used as raw materials (PENRM)	MJ	4.98E+01	0.00E+00	0.00E+00	0	0.00E+00	0	0	0	0.00E+00	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Total use of non-renewable primary energy resources (PENRT)	MJ	1.37E+03	1.51E+02	1.69E+00	0	1.30E-08	0	0	0	3.91E+02	0	0	3.78E+00	6.51E+00	1.07E+01	-2.06E+02
Input of secondary material (SM)	kg	3.39E+01	0.00E+00	0.00E+00	0	0.00E+00	0	0	0	0.00E+00	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Use of renewable secondary fuels (RSF)	MJ	0.00E+00	0.00E+00	0.00E+00	0	0.00E+00	0	0	0	0.00E+00	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Use of nonrenewable secondary fuels (NRSF)	MJ	0.00E+00	0.00E+00	0.00E+00	0	0.00E+00	0	0	0	0.00E+00	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Use of net fresh water (FW)	M3	3.85E-01	1.48E-03	1.52E-03	0	3.00E-08	0	0	0	1.88E-01	0	0	8.44E-05	1.99E-02	3.78E-03	-1.20E-01
Recovered energy (RE)	MJ	0.00E+00	0.00E+00	0.00E+00	0	0.00E+00	0	0	0	0.00E+00	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Output flows and waste categories																
Hazardous waste disposed (HWD)	kg	1.36E-03	3.67E-09	3.82E-10	0	5.83E-18	0	0	0	5.87E-07	0	0	6.03E-10	4.71E-09	2.77E-09	-8.35E-08
Non-hazardous waste disposed (NHWD)	kg	1.23E+01	5.69E-03	1.02E+00	0	3.15E-09	0	0	0	3.39E-01	0	0	3.35E-04	3.72E-01	2.71E+01	3.85E-01
Radioactive waste disposed (RWD)	kg	1.05E-02	6.91E-05	1.89E-05	0	3.17E-13	0	0	0	5.39E-02	0	0	8.73E-06	3.79E-04	1.01E-04	-3.00E-03
Components for re-use (CRU)	kg	0.00E+00	0.00E+00	0.00E+00	0	0.00E+00	0	0	0	0.00E+00	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Materials for recycling (MFR)	kg	8.69E-01	0.00E+00	3.01E+00	0	0.00E+00	0	0	0	0.00E+00	0	0	0.00E+00	1.40E+01	0.00E+00	0.00E+00
Material for energy recovery (MER)	kg	0.00E+00	0.00E+00	0.00E+00	0	0.00E+00	0	0	0	0.00E+00	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Exported electrical energy (EEE)	MJ	1.63E-02	0.00E+00	1.21E+00	0	0.00E+00	0	0	0	0.00E+00	0	0	0.00E+00	1.34E+01	1.01E-03	0.00E+00
Exported thermal energy (EET)	MJ	2.61E-02	0.00E+00	1.35E+00	0	0.00E+00	0	0	0	0.00E+00	0	0	0.00E+00	4.71E+00	3.91E-03	0.00E+00
Biogenic carbon content																
Biogenic carbon removal in product (BCRP)	kg	0.00E+00	0.00E+00	0.00E+00	0	0	0	0	0	0.00E+00	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Biogenic carbon release in product (BCEP)	kg	0.00E+00	0.00E+00	0.00E+00	0	0	0	0	0	0.00E+00	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Biogenic carbon removal in packaging (BCRK)	kg	8.91E-03	0.00E+00	0.00E+00	0	0	0	0	0	0.00E+00	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Biogenic carbon emission packaging (BCEK)	kg	0.00E+00	0.00E+00	8.91E-03	0	0	0	0	0	0.00E+00	0	0	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Optional indicators																

Particulate matter emissions (PM)	Disease incidence	1.01E-05	1.14E-06	8.10E-09	0	3.29E-17	0	0	0	4.06E-07	0	0	4.08E-08	2.24E-08	3.28E-07	-9.37E-07
Ionizing human radiation (IRP)*	kBq U235 eq.	2.42E+00	4.64E-03	2.61E-03	0	4.41E-11	0	0	0	8.23E+00	0	0	7.22E-04	6.12E-02	1.14E-02	-2.20E-02
Eco-toxicity freshwater (ETP-fw)**	CTUe	9.58E+02	1.80E+02	1.42E+00	0	9.24E-09	0	0	0	9.15E+01	0	0	3.71E+00	9.08E-01	1.64E+02	-4.85E+01
Human toxicity - Cancer (HTP-c)**	CTUh	7.56E-07	2.74E-09	2.93E-11	0	6.75E-19	0	0	0	6.18E-09	0	0	5.84E-11	7.83E-11	1.43E-09	-7.37E-09
Human toxicity - noncancer (HTP-nc)**	CTUh	3.21E-05	4.20E-08	2.37E-09	0	5.32E-17	0	0	0	1.93E-07	0	0	1.28E-09	1.45E-09	2.75E-08	-2.43E-08
Land use related impacts / soil quality (SQP)**	n/a	4.67E+02	3.97E-01	2.33E-01	0	1.48E-09	0	0	0	1.63E+02	0	0	2.97E-01	7.73E-01	2.21E+00	-1.26E+02

* This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

** The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator

Module D: 17% of recycled materials were assumed to be available for subsequent use and offset and equivalent number of primary materials. Recovered energy was assumed to be in the form of electrical energy and thermal heat from the average European-28 electricity grid mix to consumer.

Functional Unit	
Parameter	Value
Declared unit	1m2 of table for a 10-year period
Number of occupants	1
Reference service life required	10 years

A4: Transport to the building site		
Parameter	Value per functional unit	Value per functional unit
Transportation type	Truck	Ship
Fuel consumption (l/km)	0.42 diesel	130 heavy fuel oil
Distance	1439 km	79 km
Capacity utilization	67%	53%
Capacity utilization volume factor	=1	=1
Weight of product (kg)		47.786
Volume (m³)	3.26	

A5: Installation in the building	
Parameter	Value per functional unit
Packaging waste for recycling	4.615 kg
Installation Assumptions	No product waste, Installed with hand tools.

B1: Use	
Parameter	Value per functional unit
There are no emissions related to the expected use of this product.	

B2: Maintenance	
Parameter	Value per functional unit
Maintenance Process	Cleaning with soap and water
Maintenance cycle	0
Ancillary Materials for maintenance (kg/cycle)	0
Waste materials resulting from maintenance (kg)	0
Net freshwater consumption during maintenance (m³)	0.000030
Energy input during maintenance (kWh)	0

Reference service life (RSL)	
Parameter	Value per functional unit
Reference service life	10 years
Design application parameters	Use as indicated in product brochure and warranty
Declared product properties	Properties given in product description on page 3
Indoor environment	Typical office and home environment
Use conditions	Typical office and home use

B3: Repair	
Parameter	Value per functional unit
Repair process	No repairs are expected for this product
Inspection process	No repairs are expected for this product
Repair cycle (#/RSL)	0
Ancillary materials (kg)	0
Waste materials from repair (kg)	0
Net freshwater consumption during repair (m³)	0
Energy input during repair (kWh)	0

B4: Replacement	
Parameter	Value per functional unit
Replacement cycle (#/RSL)	0
Energy input during replacement (kWh)	0
Exchange of worn parts during the products life cycle (kg)	0

B5: Refurbishment	
Parameter	Value per functional unit
Refurbishment process	No refurbishment is expected for this product
Refurbishment cycle (#/RSL)	0
Energy input during refurbishment (kWh)	0
Material input for refurbishment (kg)	0
Waste material resulting from refurbishment (kg)	0

B6 and B7: Use of energy and Use of Water	
Parameter	Value per functional unit
Ancillary materials (kg)	0
Net freshwater consumption (m³)	0
Energy usage 10 years (kWh)	85.4*2=171
Characteristic performance	n/a

C1-C4: End-of-life	
Parameter	Value per functional unit
Weight of product collected	47.786 kg
Weight to recycling	3.44 kg
Weight to energy recovery	8.87 kg
Weight to landfill	35.47 kg
Distance to recycling	32.2 km
Distance to energy recovery	32.2 km
Distance to landfill	32.2 km

ADDITIONAL ENVIRONMENTAL INFORMATION

The following product composition, packaging composition, pre- and post-consumer recycled content and the global warming potential results represent POSSILIODESK without scaling to the functional unit.

Product composition			Post-consumer		Pre-consumer	
Material	Weight (kg)	Weight (%)	%	Weight (kg)	%	Weight (kg)
Steel	27.127	52.37%	21	5.697	18	4.883
Particle board	20.432	39.44%	56	11.442	1	0.204
Electrical and electronic components	1.174	2.27%	0	0	0	0
Aluminum	0.874	1.69%	0	0	0	0
ABS	0.534	1.03%	0	0	0	0
Nylon 6/66	0.453	0.87%	0	0	0	0
Melamine	0.429	0.83%	0	0	0	0
Zamak	0.274	0.53%	0	0	0	0
Paint	0.271	0.52%	0	0	0	0
PP	0.132	0.26%	0	0	0	0
Other	0.102	0.20%	0	0	0	0
Total	51.803	100%	33.09%	17.139	9.82%	5.087

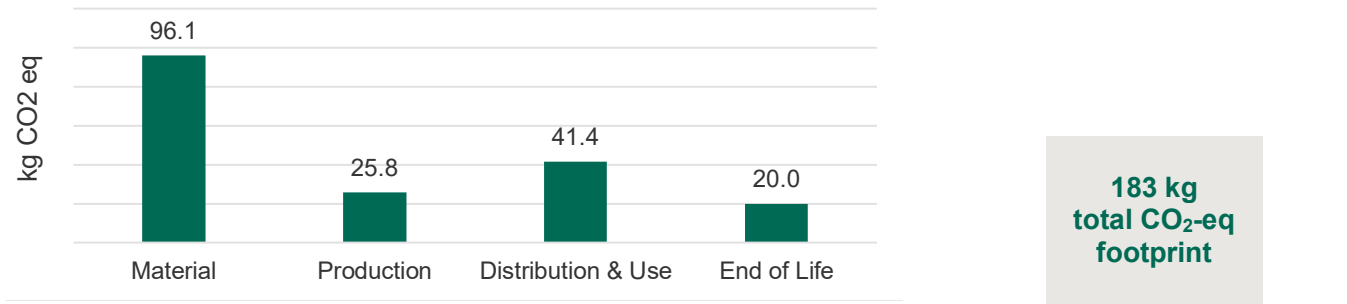
Product packaging			Post-consumer		Pre-consumer	
Material	Weight (kg)	Weight (%)	%	Weight (kg)	%	Weight (kg)
Cardboard	2.736	75.64%	40	1.094	0	0
PE Foam	0.402	11.11%	0	0	0	0
Polyethylene (PE)	0.355	9.81%	0	0	0	0
LDPE	0.124	3.43%	0	0	0	0
Total	3.617	100%	30.25%	1.094	--	0

Global warming potential summary

	Unit	Life cycle stages				Totals
		A1–A2 Materials acquisition	A3 Production process	A4-B7 Distribution & Use	C1-C4 End of life	
*Global warming potential (100 years) Warming of the atmosphere caused by the global release of greenhouse gases excludes biogenic carbon.	kg CO2 eq	9.61E+01	2.58E+01	4.14E+01	2.00E+01	1.83E+02

Methods: IPCC AR6

Global warming potential summary



The following product composition, packaging composition, pre- and post-consumer recycled content and the global warming potential results represent POSSILIOBENCH without scaling to the functional unit.

Product composition			Post-consumer		Pre-consumer	
Material	Weight (kg)	Weight (%)	%	Weight (kg)	%	Weight (kg)
Steel	82.734	63.65%	21	17.374	18	14.892
Particle board	40.864	31.44%	56	22.884	1	0.409
Electrical and electronic components	2.135	1.64%	0	0	0	0
ABS	0.894	0.69%	0	0	0	0
Aluminum	0.874	0.67%	0	0	0	0
Melamine	0.858	0.66%	0	0	0	0
Nylon 6/66	0.486	0.37%	0	0	0	0
Paint	0.425	0.33%	0	0	0	0
Zamak	0.274	0.21%	0	0	0	0
PP	0.265	0.20%	0	0	0	0
Other	0.169	0.13%	0	0	0	0
Total	129.98	100%	30.97%	40.258	11.77%	15.301

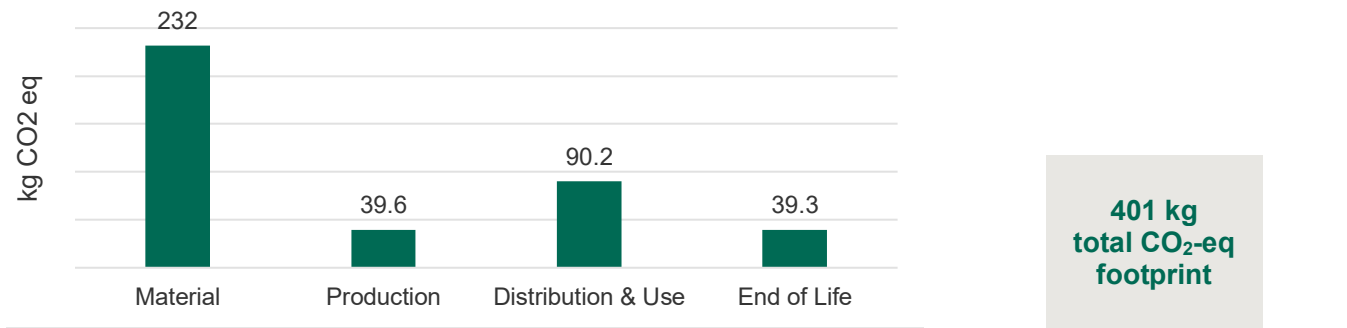
Product packaging			Post-consumer		Pre-consumer	
Material	Weight (kg)	Weight (%)	%	Weight (kg)	%	Weight (kg)
Cardboard	11.938	95.11%	40	4.775	0	0
Polyethylene (PE)	0.366	2.92%	0	0	0	0
PE Foam	0.248	1.98%	0	0	0	0
Total	12.552	100%	38.04%	4.775	--	0

Global warming potential summary

Life cycle stages						
Unit	A1–A2 Materials acquisition	A3 Production process	A4–B7 Distribution & Use	C1–C4 End of life	Totals	
*Global warming potential (100 years) Warming of the atmosphere caused by the global release of greenhouse gases excludes biogenic carbon.	kg CO2 eq	2.32E+02	3.96E+01	9.02E+01	3.93E+01	401E+02

Methods: IPCC AR6

Global warming potential summary



Indoor air: Steelcase tables products are certified with SCS's Indoor Advantage Gold™ program, conforming to the ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2021) and CDPH/EHLB Standard Method (CA 01350) v1.2-2017. The certification can be found [here](#).

Improper disposal of product: At the end of its useful life, manage Steelcase products correctly in accordance with all applicable regulations for effective end-of-life management, including recycling, disposal, or incineration. Improper management may result in the release of chemicals that may represent a risk to the environment and human health & safety.

REFERENCES

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NSF BIFMA Product Category Rule (PCR) for Tables: UNCPC 3812 Ext March 2026

ANSI/BIFMA X5.5-2021, Desk and Table Products.

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ACLCA Guidance to Calculating Non-LCIA Inventory Metrics in Accordance with ISO 21930:2017. May 2019

ISO 14025:2006 Environmental Labels and Declarations – Type III Environmental Declarations – Principles and Procedures.

ISO 14040:2006 Environmental Management – Life Cycle Assessment – Principles and Framework, Requirements and Guidelines.

ISO 14044:2006 Environmental Management – Life cycle assessment – Requirements and Guidelines.

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NSF Certification Policies for Environmental Product Declarations (EPD). November 1, 2022.



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